

680L Loader Backhoe
Service Manual

Table of Contents

Description	Section No.	Form No.
General		
Tab 1		
Section Index - General		8-74751
Torque Specifications	1001	8-71600
Fluids and Lubricants	1002	8-72841
Loctite Product Chart		8-98900
Engines		
Tab 2		
Section Index - Engines		8-74761
Engine Removal and Installation	2001	8-74651
Engine Stall Tests	2002	8-74660
Detailed Engine Specifications	2401	8-26063
Cylinder Head and Valve Train	2415	8-26073
Cylinder Block	2425	8-26084
Lubrication System	2445	8-26093
Cooling System	2455	8-26103
Turbocharger	2465	8-26110
Turbocharger Failure Analysis	2565	9-78235
Fuel System		
Tab 3		
Section Index - Fuel System		8-74771
Fuel System and Filters	3410	8-26131
Fuel Injection Pump - Cav	3411	8-97711
Fuel Injection Pump - Bosch	3412	8-26143
Fuel Injectors	3413	8-26152
Electrical System		
Tab 4		
Section Index - Electrical		8-74781
Specifications, Schematics, Troubleshooting and Booster Batteries	4001	8-72892
Starter and Starter Solenoid	4002	8-72900
Batteries	4004	8-71701
Instrument Cluster	4005	8-72921
65 Ampere Alternator A187873	4007	8-15670
65 Ampere Alternator A186125	4019	8-12902
Steering		
Tab 5		
Section Index - Steering		8-74791
Removal and Installation of Steering Components	5000	8-10370
Specifications, Troubleshooting and Pressure Checks	5001	8-72940
Steering Pump	5002	8-72950
Steering Control Valve	5003	8-72960
Steering Cylinder Repair	5004	8-72970
Flow Control Valve	5005	8-72980
Front Axle - Two Wheel Drive	5006	8-72990
Front Axle - Four Wheel Drive	5007	8-73001

Reprinted

680L Loader Backhoe
Service Manual

Table of Contents

Description	Section No.	Form No.
Power Train	Tab 6	
Section Index - Power Train		8-74801
Transmission Specification and Troubleshooting	6001	8-73020
Transmission Repair	6002	8-73031
Differential and Planetary Repair	6003	8-73041
Wheels and Tires	6004	8-74680
Clutch Cutout Valve	6005	8-73100
Brakes	Tab 7	
Section Index - Brakes		8-74811
Removal and Installation of Brake Components	7000	8-10380
Specifications and Troubleshooting	7001	8-73070
Brake Master Cylinder	7002	8-73080
Brake Valve	7003	8-73090
Brakes	7005	8-73111
Parking Brake and Acuator	7006	8-73120
Selector Valve	7007	8-74630
Hydraulics	Tab 8	
Section Index - Hydraulics		8-74821
Removal and Installation of Hydraulic Components	8000	8-10391
Specifications, Schematics, Troubleshooting and Pressure Checks	8001	8-74691
Cleaning the Hydraulic System	8002	8-73150
Pump Repair	8003	8-73160
Loader Control Valve Repair	8004	8-73170
Backhoe Relief Valve Repair	8005	8-73180
Backhoe Control Valve	8006	8-74701
Stabilizer Control Valve	8007	8-73200
Boom Lock	8008	8-73211
Cylinders	8009	8-74712
Mounted Equipment	Tab 9	
Section Index - Mounted Equipment		8-74831
Pedals and Levers	9000	8-74721
Air Conditioning Troubleshooting and Pressure Checks	9001	8-18910
Discharging and Charging the Air Conditioning System	9002	8-18920
Compressor and Clutch	9003	8-18930
Loader	9004	8-74731
ROPS Cab and ROPS Canopy	9005	8-73280
Standard Seat	9006	8-73290
Suspension Seat and Seat Belt	9007	8-73300
Backhoe	9008	8-74741

SECTION INDEX - GENERAL

Section Title	Section Number
Torque Specifications	1001
Fluids and Lubricants	1002

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1001


STANDARD TORQUE SPECIFICATIONS


TABLE OF CONTENTS

Torque Specifications - Decimal Hardware	1001-2	Torque Specifications - Steel Hydraulic Fittings	1001-4
Torque Specifications - Metric Hardware ...	1001-3	Torque Specifications - O-ring Face Seal Fittings	1001-5

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers, dry, or when lubricated with engine oil. Not applicable if special graphites, molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
1/4 in	9-11	12-15
5/16 in	17-21	23-28
3/8 in	35-42	48-57
7/16 in	54-64	73-87
1/2 in	80-96	109-130
9/16 in	110-132	149-179
5/8 in	150-180	203-244
3/4 in	270-324	366-439
7/8 in	400-480	542-651
1.0 in	580-696	787-944
1-1/8 in	800-880	1085-1193
1-1/4 in	1120-1240	1519-1681
1-3/8 in	1460-1680	1980-2278
1-1/2 in	1940-2200	2631-2983


Grade 8 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
1/4 in	12-15	16-20
5/16 in	24-29	33-39
3/8 in	45-54	61-73
7/16 in	70-84	95-114
1/2 in	110-132	149-179
9/16 in	160-192	217-260
5/8 in	220-264	298-358
3/4 in	380-456	515-618
7/8 in	600-720	814-976
1.0 in	900-1080	1220-1465
1-1/8 in	1280-1440	1736-1953
1-1/4 in	1820-2000	2468-2712
1-3/8 in	2380-2720	3227-3688
1-1/2 in	3160-3560	4285-4827


NOTE: Use thick nuts with Grade 8 bolts.

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when special torques are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
M4	2-3	3-4
M5	5-6	6.5-8
M6	8-9	10.5-12
M8	19-23	26-31
M10	38-45	52-61
M12	66-79	90-107
M14	106-127	144-172
M16	160-200	217-271
M20	320-380	434-515
M24	500-600	675-815
M30	920-1100	1250-1500
M36	1600-1950	2175-2600

Grade 10.9 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
M4	3-4	4-5
M5	7-8	9.5-11
M6	11-13	15-17.5
M8	27-32	37-43
M10	54-64	73-87
M12	93-112	125-15
M14	149-179	200-245
M16	230-280	310-380
M20	450-540	610-730
M24	780-940	1050-1275
M30	1470-1770	2000-2400
M36	2580-3090	3500-4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS - O-RING FACE SEAL FITTING

Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Feet	Newton Metres	Thread Size	Pound-Feet	Newton Metres
O-ring Face Seal End					O-ring Boss End Fitting or Locknut		
-4	1/4 in 6.4 mm	9/16-18	10-12	14-16	7/16-20	17-20	23-27
-6	3/8 in 9.5 mm	11/16-16	18-20	24-27	9/16-18	25-30	33-40
-8	1/2 in 12.7 mm	13/16-16	32-40	43-54	3/4-16	45-50	61-68
-10	5/8 in 15.9 mm	1-14	46-56	60-75	7/8-14	60-65	81-88
-12	3/4 in 19.0 mm	1-3/16-12	65-80	90-110	1-1/16-12	85-90	115-122
-14	7/8 in 22.2 mm	1-3/16-12	65-80	90-110	1-3/16-12	95-100	129-136
-16	1.0 in 25.4 mm	1-7/16-12	92-105	125-140	1-5/16-12	115-125	156-169
-20	1-1/4 in 31.8 mm	1-11/16-12	125-140	170-190	1-5/8-12	150-160	203-217
-24	1-1/2 in 38.1 mm	2-12	150-180	200-254	1-7/8-12	190-200	258-271

Section 1002

FLUIDS AND LUBRICANTS

TABLE OF CONTENTS

FLUIDS AND LUBRICANTS	3
ENGINE LUBRICATION	4
DIESEL FUEL SPECIFICATIONS	5

FLUIDS AND LUBRICANTS

ENGINE CRANKCASE

Capacity - with filter change 16 U.S. quarts (15.1 litres)

Type of oil..... See Engine Oil Recommendations, page 4

FUEL TANK

Capacity..... 43 U.S. gallons (163 litres)

Type of fuel..... See Diesel Fuel Specifications, page 5

ENGINE COOLING SYSTEM

Capacity - without heater25 U.S. quarts (23.9 litres)

with heater 27 U.S. quarts (25.6 litres)

Type of coolant..... Ethylene glycol type antifreeze and water that is
mixed 50% ethylene glycol and 50% water

HYDRAULIC SYSTEM RESERVOIR

Refill capacity - with filter change 19.5 U.S. gallons (73.8 litres)

without filter change 18.9 U.S. gallons (71.5 litres)

Type of fluid..... Case TCH Fluid

TRANSMISSION

Capacity..... 16 U.S. quarts (15.1 litres)

Type of fluid..... Case TCH Fluid

Alternate fluid..... Type C3 fluid (10W)

REAR AXLE

Capacity of the center bowl 18 U.S. quarts (17 litres)

Capacity of each planetary 2.5 U.S. quarts (2.4 litres)

Type of lubricant..... Transaxle Fluid (MS 1317)

Alternate..... SAE 80W-90 with Limited Slip Additive

FRONT DRIVE AXLE (4 Wheel Drive)

Capacity of the center bowl 17 U.S. quarts (16 litres)

Capacity of each planetary 2.5 U.S. quarts (2.4 litres)

Type of lubricant..... Transaxle Fluid (MS 1317)

Alternate..... SAE 80W-90 with Limited Slip Additive

FRONT AXLE (2 Wheel Drive)

Capacity of each planetary 1 U.S. quart (0.9 litres)

Type of lubricant..... Transaxle Fluid (MS 1317)

Alternate..... SAE 80W-90 with Limited Slip Additive

BATTERIES

Quantity..... As required

Type of fluid..... Add drinking water or distilled water

GREASE FITTINGS

Quantity..... As required

Type of lubricant..... Case IH molydisulfide grease

ENGINE LUBRICATION

Engine Oil Selection

Case No. 1 Engine Oil is recommended for use in your Case Engine. Case Engine Oil will lubricate your engine correctly under all operating conditions.

If Case No. 1 Multi-Viscosity or Single Grade Engine Oil is not available, use only oil meeting API engine oil service category CE.

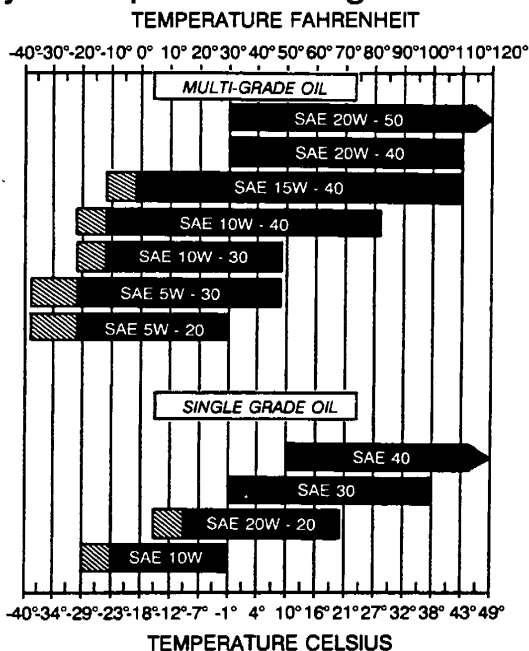


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See the chart below for recommended viscosity at ambient air temperature ranges.

NOTE: Do not put Performance Additives or other oil additive products in the engine crankcase. The oil change intervals given in this manual are according to tests with Case lubricants.

Oil Viscosity / Temperature Ranges



1036L0

NOTE: Use of an engine oil pan heater or an engine coolant heater is required when operating temperatures are in the cross-hatched area.

DIESEL FUEL SPECIFICATIONS

Use No. 2 diesel fuel in the engine of this machine. The use of other fuels can cause the loss of engine power and high fuel consumption.

In very cold temperatures, a mixture of No. 1 and No. 2 diesel fuels is temporarily permitted. See the following Note.

NOTE: See your fuel dealer for winter fuel requirements in your area. If the temperature of the fuel lowers below the cloud point (wax appearance point), wax crystals in the fuel will cause the engine to lose power or not start.

The diesel fuel used in this machine must meet the specifications in the chart below or Specification D975-81 of the American Society for Testing and Materials.

Specifications for Acceptable No. 2 Diesel Fuel

API gravity, minimum	34
Flash point, minimum	140°F (60°C)
Cloud point (wax appearance point), maximum	-5°F (-20°C) See Note above
Pour point, maximum	-15°F (-26°C) See Note above
Distillation temperature, 90% point	540 to 640°F (282 to 338°C)
Viscosity, at 100°F (38°C)	
Centistokes	2.0 to 4.3
Saybolt Seconds Universal	32 to 40
Cetane number, minimum	43 (45 to 55 for winter or high altitudes)
Water and sediment, by volume, maximum05 of 1%
Sulfur, by weight, maximum50 of 1%
Copper strip corrosion, maximum	No. 2
Ash, by weight, maximum01 of 1%



Engine fuel is flammable and can cause a fire or an explosion. Do not fill the fuel tank or service the fuel system near an open flame, welding, burning cigars, cigarettes, etc.

84-100-A

LOCTITE PRODUCT CHART

Product	Color	Similar Products	Gap (In Inches)	Strength (Steel/Steel)	Working Temperature Range-Fahrenheit	Fixture/Full Cure (Steel/Steel) Time	Primer	Description
#3	Dark Brown					24 hr	N/A	Form a Gasket (works with oil, fuel or grease) Pliable
80	Yellow					Fast	N/A	Weatherstrip Adhesive
123	Clear					N/A	N/A	Parts Cleaner Fluid
220	Blue	290	0.003	57/143 in lbs	-65 to +250	6 min/24 hrs	747	Wicking Threadlocker
221	Purple	222	0.005	75/44 in lbs	-65 to +300	2 min/24 hrs	747	Low Strength Threadlocker
222	Purple		0.005	53/30 in lbs	-65 to +300	20 min/24 hrs	764	Low Strength Threadlocker (Small Screws)
225	Brown	222	0.010	45/25 in lbs	-65 to +300	7 min/24 hrs	747	Low Strength Threadlocker
242	Blue		0.005	80/50 in lbs	-65 to +300	10 min/24 hrs	764	Medium Strength Threadlocker
262	Red	271	0.005	160/190 in lbs	-65 to +300	5 min/24 hrs	747	High Strength Threadlocker
270	Green	271	0.007	160/320 in lbs	-65 to +300	3 min/24 hrs	747	High Strength Threadlocker
271	Red	262	0.007	160/320 in lbs	-65 to +300	10 min/24 hrs	764	High Strength Threadlocker
272	Red	620	0.007	180/220 in lbs	-65 to +450	30 min/24 hrs	764	High Temperature, High Strength
275	Green	277	0.010	210/300 in lbs	-65 to +300	3 min/24 hrs	747	High Strength Threadlocker
277	Red		0.010	225/300 in lbs	-65 to +300	60 min/24 hrs	764	High Strength Threadlocker
290	Green		0.003	85/350 in lbs	-65 to +300	6 min/24 hrs	764	Wicking Threadlocker
*404	Clear	495	0.006	3200 psi	-65 to +180	30 sec/24 hrs	NA	Instant Adhesive
*406	Clear		0.004	3200 psi	-65 to +180	15 sec/24 hrs	N/A	Surface Insensitive Adhesive
*409	Clear	454	0.008	2500 psi	-65 to +180	50 sec/24 hrs	N/A	Gel Instant Adhesive
*414	Clear		0.006	2500 psi	-65 to +180	30 sec/24 hr	N/A	Instant Adhesive
*415	Clear	454	0.010	2500 psi	-65 to +180	50 sec/24 hrs	N/A	Gap Filling Instant Adhesive (Metals)
*416	Clear	454	0.010	2500 psi	-65 to +180	50 sec/24 hrs	N/A	Gap Filling Instant Adhesive (Plastics)
*420	Clear		0.002	2500 psi	-65 to +180	15 sec/24 hrs	N/A	Wicking Instant Adhesive
*422	Clear	454	0.020	2800 psi	-65 to +180	60 sec/24 hrs	N/A	Gap Filling Instant Adhesive
*430	Clear		0.005	2500 psi	-65 to +180	20 sec/24 hrs	N/A	Metal Bonding Adhesive
*445	White/Black		0.250	2000 psi	-65 to +180	5 min/24 hrs	N/A	Fast Setting 2 Part Epoxy
*454	Clear		0.010	3200 psi	-65 to +180	15 sec/24 hrs	N/A	Surface Insensitive Gen Instant Adhesive
*495	Clear		0.004	2500 psi	-65 to +180	20 sec/24 hrs	N/A	General Purpose Instant Adhesive
*496	Clear		0.005	2500 psi	-65 to +180	20 sec/24 hrs	N/A	Metal Bonding Adhesive
504	Brt Orange	515	0.030	750 psi	-65 to +300	90 min/24 hrs	None	Rigid Gasket Eliminator
509	Light Blue		0.020	750 psi	-65 to +320	6 hr/72 hrs	764	Flange Sealant
510	Red		0.020	1000 psi	-65 to +400	30 min/24 hrs	764	High Temperature, Gasket Eliminator
515	Purple		0.010	750 psi	-65 to +300	1 hr/24 hrs	764	Gasket Eliminator 515

Rac 8-98902 * Products 404-496 (except for #445) are all instant adhesives (super glues) they differ mostly in viscosity

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LOCTITE PRODUCT CHART

Product	Color	Similar Products	Gap (In Inches)	Strength (Steel/Steel)	Working Temperature Range-Fahrenheit	Fixture/Full Cure (Steel/Steel) Time	Primer	Description
518	Red	515	0.030	500psi	-65 to +300	1 hr/24 hrs	764	Gasket Eliminator 518 for Aluminum
542	Brown	569	N/A	132/92 in lbs	-65 to +300	2 hr/24 hrs	747	Hydraulic Sealant
545	Purple		N/A	25/20 in lbs	-65 to +300	4 hr/24 hrs	747	Low Strength Pneumatic/Hydraulic Sealant
549	Orange	504	0.020	2500 psi	-65 to +300	2 hr/24 hrs	747	Instant Seal Plastic Gasket
554	Red	277	0.015	240/240 in lbs	-65 to +300	2 to 4 hrs/24 hrs	764	Refrigerant Sealant
567	White	592	N/A	500 psi	-65 to +400	4 hrs/24 hrs	764	Pipe Sealant for Stainless Steel
568	Orange	277	0.015	2500 psi	-65 to +300	12 hrs/24 hrs	764	Plastic Gasket
569	Brown	545	0.010	40/25 in lbs	-65 to +300	1 hr/24 hrs	764	Hydraulic Sealant
570	Brown	592	N/A	25/40 in lbs	-65 to +300	6 hrs/72 hrs	764	Steam Sealant
571	Brown	592	0.015	40/20 in lbs	-65 to +300	2 to 4 hrs/24 hrs	764	Pipe Sealant
572	White	578.575	N/A	80/27 in lbs	-65 to +300	24 hrs/72 hrs	None	Gasketing
592	White		0.020	500 psi	-65 to +400	4 hrs/72 hrs	736	Pipe Sealant with Teflon
593	Black		0.250	400 psi	-95 to +400	30 min/24 hrs	N/A	RTV Silicone
601	Green	609	0.005	3000 psi	-65 to +300	10 min/24 hrs	764	Current PIN #609
609	Green		0.005	3000 psi	-65 to +300	10 min/24 hrs	764	General Purpose Retaining Compound
620	Green	640	0.015	3000 psi	-65 to +450	30 min/24 hrs	747	High Temperature Retaining Compound
635	Green	680	0.010	4000 psi	-65 to +300	1 hr/24 hrs	747	High Strength Retaining Compound
638	Green	680	0.015	4100 psi	-65 to +300	10 min/24 hrs	747	High Strength Retaining Compound
640	Green	620	0.007	3000 psi	-65 to +400	1 hr/24 hrs	747	High Temperature Retaining Compound
660	Silver		0.020	3000 psi	-65 to +300	20 min/24 hrs	764	Quick Metal
675	Green	609	0.005	3000 psi	-65 to +300	20 min/24 hrs	747	General Purpose Retaining Compound
680	Green	635	0.015	4000 psi	-65 to +300	10 min/24 hrs	747	High Strength Retaining Compound
706	Clear	755	N/A	N/A	N/A	N/A	N/A	Cleaning Solvent
707	Amber		N/A	N/A	N/A	N/A	N/A	Activator for Structural Adhesives
736	Amber		N/A	N/A	N/A	N/A	N/A	Primer NF
738	Amber		N/A	N/A	N/A	N/A	N/A	Depend Activator
747	Yellow	N/A	N/A	N/A	N/A	N/A	N/A	Primer T
751	Clear		N/A	N/A	N/A	N/A	N/A	Activator for Structural Adhesives
755	Clear		N/A	N/A	N/A	N/A	N/A	Cleaning Solvent
764	Green		N/A	N/A	N/A	N/A	N/A	Primer N
767	Silver		N/A	N/A	-65 to +1600	N/A	N/A	Anti-Seize Lubricant

SECTION INDEX - ENGINES

Section Title	Section Number
Engine Removal and Installation	2001
Engine Stall Tests	2002
Detailed Engine Specifications	2401
Cylinder Head and Valve Train	2415
Cylinder Block	2425
Lubrication System.....	2445
Cooling System.....	2455
Turbocharger.....	2465
Turbocharger Failure Analysis	2565

Section 2001

ENGINE REMOVAL AND INSTALLATION
AND RADIATOR REMOVAL AND INSTALLATION