

588 crawler and wheeled hydraulic excavators

Table of contents

DIVISION : SECTION	SECTION NO	REFERENCE NO
1 GENERAL INFORMATION		
Safety, General Information and Standard Torque Settings.....	1001	7-56942GB
Specifications (Crawler Excavators)	1002	7-80591GB
Specifications (Wheeled Excavators)	1002	7-80601GB
2 ENGINE		
Engine removal and installation	2002	7-80610GB
Radiator and oil cooler	2003	7-80621GB
Engine specifications	2401	**
Cylinder head and valve assembly	2415	**
Short engine block	2425	**
Lubrication system	2445	**
Cooling system	2455	**
Turbocharger.....	2465	**
Turbocharger troubleshooting	2565	**
3 FUEL SYSTEM		
Circuit and fuel filter	3410	**
CAV injection pump.....	3411	**
BOSCH injection pump	3412	**
Fuel injector	3412	**
BOSCH ANEROID injection pump.....	3416	**
4 ELECTRICAL SYSTEM		
Electrical schematics (Crawler Excavators) - before November 99.....	4001	7-80630GB
Electrical schematics (Wheeled Excavators) - before November 99	4001	7-80640GB
Electrical schematics (Crawler Excavators)	4001	7-26571GB
Electrical schematics (Wheeled Excavators)	4001	7-26541GB
Starter motor	4003	7-58691GB
Alternator	4004	7-58701GB
Anti - start device tool	4020	7-29370GB
5 UNDERCARRIAGE		
Set of tracks (Crawler excavators).....	5002	7-80650GB
6 DRIVE TRAIN		
Travel reduction gear and brake (Crawler excavators)	6002	7-80661GB
Swing reduction gear and brake	6003	7-80671GB
Front axle and service brake (Wheeled excavators).....	6004	7-80681GB
Rear axle and service brake (Wheeled excavators)	6005	7-80691GB
Gearbox and parking brake (Wheeled excavators)	6008	7-80701GB
Twin Wheels.....	6020	7-26170GB
7 UNDERCARRIAGE HYDRAULICS		
Hydraulic travel motor (Mono-speed crawler excavators).....	7002	7-80711GB
Hydraulic travel motor (Two-speed crawler excavators)	7003	7-80721GB
Hydraulic travel motor (Two-speed wheeled excavators)	7003	7-80731GB
Travel control valve	7030	7-80741GB
Travel, stabilizer or dozer blade control valve (Wheeled excavators).....	7031	7-84151GB
Steering, stabilizer, dozer blade and axle locking cylinders (Wheeled excavators).....	7080	7-80761GB

** Refer to the Engine Service Manual

DIVISION/SECTION	SECTION NO	REFERENCE NO
8 UPPERSTRUCTURE HYDRAULICS		
Checks, adjustments and hydraulic schematics (Wheeled Excavators).....	8001	7-80771GB
Checks, adjustments and hydraulic schematics (Wheeled excavators)	8001	7-80781GB
Hydraulic swivel (Crawler Excavators).....	8011	7-80791GB
Hydraulic swivel (Wheeled Excavators).....	8011	7-80801GB
Hydraulic pumps	8020	7-80810GB
Attachment control valve.....	8031	7-80821GB
Swing control valve	8033	7-80831GB
Rotary control valve (Orbitrol) (Wheeled excavators).....	8037	7-80841GB
Hydraulic swing motor and safety forced-feed block	8040	7-80851GB
Attachment and swing control block (Control lever).....	8050	7-80261GB
Travel and option control block (Pedal valve, wheeled excavators)	8051	7-80270GB
Travel hand control block (Inching, crawler excavators)	8052	7-80870GB
Direction of travel inverter control block (Inching, wheeled excavators)	8053	7-80290GB
Travel control block (Wheeled excavators)	8054	7-80301GB
Brake unit (Wheeled excavators).....	8060	7-80882GB
Parking brake solenoid valve	8061	7-80952GB
Electro-control valve block (Crawler excavators).....	8070	7-80891GB
Electro-control valve block (Wheeled excavators)	8071	7-80901GB
Attachment cylinders.....	8080	7-80910GB
Safety valves.....	8081	7-26640GB
Large format hydraulic and electrical schematic (Crawler excavators).....	Kit	7-26800GB
Large format hydraulic and electrical schematic (Wheeled excavators).....	Kit	7-26790GB
9 UPPERSTRUCTURE		
Upperstructure and turntable bearing	9002	7-58932GB
Cab	9004	7-58191GB

NOTA : La Société CASE se réserve le droit de modifier sans avis préalable les caractéristiques et la conception de la machine sans obligation d'y procéder sur la machine déjà vendue.

La description des modèles déclinés dans ce manuel a été établie à partir des caractéristiques techniques connues à la date de conception de ce document.

Section

1001

**SAFETY, GENERAL INFORMATION
AND TORQUE SPECIFICATIONS**

TABLE OF CONTENTS

SAFETY.....	3
TWIN WHEELS	5
Safety rules	5
Safety instructions.....	5
GENERAL INFORMATION	6
CORRECT USE OF TORQUE WRENCHES	7
HARDWARE TIGHTENING ORDER	8
STANDARD SCREW A TORQUE SPECIFICATIONS.....	9
Correct screw identification	9
METAL CAP REFERENCES.....	10
PLASTIC PLUG AND CAP REFERENCE CHART	11

**Thanks very much for your reading,
Want to get more information,
Please click here, Then get the complete
manual**

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admin@servicemanualperfect.com**

SAFETY



WARNING: This symbol means **WARNING ! BE VIGILANT ! YOUR SAFETY IS AT RISK**. The message that follows the symbol contains important safety information. Read it carefully. Be sure you understand the possible risks of injury or even death.

To avoid all risks, always follow the safety notes contained in this section and throughout this manual.

Put the warning tag shown below on the key for the keyswitch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags, Part Number 321-4614, are available from your service parts supplier.



PDG0328



WARNING: Read the Operator's Manual carefully and make sure you understand how to operate the controls correctly.



WARNING: Never operate the machine and attachment controls unless you are seated in the operator's seat. If you are not in the operator's seat, you run the risk of serious injury.



WARNING: The machine is built to carry the operator only. Do not allow passengers to ride on the machine.



WARNING : Prior to starting up the engine read the safety messages contained in the operator's manual carefully. Read all safety stickers on the machine. Have people move back from the machine. Learn how to use the controls before starting up the machine. It is your responsibility to follow the manufacturer's instructions on how to operate and maintain the machine. It is your responsibility to follow applicable rules and regulations. Service and Operator's Manuals are available from your J.I. Case Dealer.



WARNING: If you wear loose clothing or if you omit to use safety equipment for your work, you risk injury. Always wear clothes that do not risk getting caught in the machine. Other safety equipment may be necessary, in particular : helmets, safety shoes, ear plugs, safety glasses, protection mask, thick gloves and reflecting clothes.



WARNING: When working close to the fan with the engine running, avoid wearing loose clothing and operate with extreme caution.



WARNING: When checking the hydraulic circuits, follow procedures to the letter. **DO NOT CHANGE** procedures.



WARNING: Prior to operating the hydraulic cylinders of this machine for setting or to bleed the circuit, have all people standing around the machine move away.



WARNING: Wear gloves or insulated mittens when working on hot parts.



WARNING: Lower all attachments to the ground or rest them on stands before carrying out maintenance jobs.



WARNING: Fine sprays of hydraulic oil under pressure can penetrate the skin and cause serious infection. If hydraulic oil under pressure penetrates the skin, see a doctor immediately. Maintain all hoses and pipes in good condition. Make sure that all connections are properly tightened. Change all hoses or pipes that have been damaged or that are suspect. **DO NOT CHECK** for leaks with bare hands. Use a piece of cardboard or wood.



WARNING: To remove a hardened pin such as a pivot pin, or a hardened shaft, use a soft head hammer (brass or bronze) or a brass or bronze strip and a steel head hammer.



WARNING: When using a hammer to remove or reassemble pivot pins, or when using compressed air, or when using a grinder make sure to wear safety glasses that protect the eyes from all sides.



WARNING: Use proper lifting/hoisting equipment to lift wheels or tracks and always work on safe ground. Prevent the machine from moving using correct safety chocks.



WARNING: When performing maintenance or repair operations on the machine, make sure that the work shop floor, the cab and the steps of the excavator are free from oil, water, grease, tools etc. Use oil absorbing material or rags as necessary. Always think safety.



WARNING: Certain components of this machine are very heavy. Use hoisting tools or additional assistance as recommended in this manual.



WARNING: Exhaust fumes can cause death. If it is necessary to start up the engine in a closed building, evacuate exhaust fumes using an exhaust pipe extension. Open the doors and let fresh air into the building.



WARNING: When battery liquid is frozen, the battery can explode if : (1) you try to charge the battery or (2) you try to start the engine by connecting an auxiliary power source. To prevent battery electrolyte from freezing keep the battery fully charged. If you do not follow these instructions, you or others nearby may be injured.



WARNING: Batteries contain acid and explosive gases. A spark, a flame or an improper cable connection may cause an explosion. For proper connection of cables to the battery of this machine see the Operator's Manual. If you do not follow these instructions, you risk severe injury.

TWIN WHEELS

Safety rules



WARNING: *In all cases, before removing twin wheels, always deflate both tyres completely.*



WARNING: *If a tyre bursts it can cause serious injury. Check tyres regularly to see that they are in good condition and always be sure to inflate them to the correct pressure.*



WARNING: *Never face a tyre when checking pressure or adding air. Always stand in front of the tread. Use an inflation cage if the wheel has been removed from the machine. Make sure all people standing in the area move well away.*



WARNING: *Never weld near a tyre. If this can not be avoided, it is mandatory to remove the tyre before performing any welding operations.*



WARNING: *Make sure that all decals on the machine are perfectly legible, clean them regularly and replace any decals which are damaged, missing or painted over, with new ones.*

Safety instructions

- Use appropriate, good quality tools to disassemble the various wheel components. Never use a hammer. Use a rubber, plastic or copper-faced mallet.

IMPORTANT: *Never remove the inner tyre valve extension, as this will be necessary afterwards for inflating and deflating the tyre.*

IMPORTANT: *If the valve or the valve extension are no longer accessible, take the necessary precautions and then, imperatively, puncture the tyre.*

- Use suitable grease to facilitate the installation and removal of the tyre.
- Never re-inflate a tyre on the machine which has been used at a pressure lower than 5.6 bar.
- Check the various components: tyre, rim, shoulder, retaining ring and replace any defective items.
- Never reuse a retaining ring which is distorted or rusty.

GENERAL INFORMATION

CLEANING

Clean all metal parts except bearings with white spirit or steam. Do not use caustic soda when steam cleaning. After cleaning, dry and lubricate all parts. Clean hydraulic lines with compressed air. Clean bearings with kerosene, then dry them and lubricate them.

INSPECTION

Check all parts when disassembled. Change all parts showing wear or damage. Scratches that are not too deep can be removed by honing or with a rag dipped into buffing compound. A full visual inspection to detect wear and pitting and subsequent changing of parts will prevent premature failure.

BEARINGS

Check that bearings rotate freely. If their adjustment is too loose or if they do not run regularly, change them. Wash bearings with a good solvent or kerosene and let them dry. **DO NOT DRY BEARINGS WITH COMPRESSED AIR.**

NEEDLE BEARINGS

Before inserting needle bearings into a bore, remove all metal particles from the edge of the bore. Prior to mounting bearings with a press, coat the inside and the outside of the bearing with vaseline.

GEARS

Check all the gears for wear or damage. Change worn or damaged gears.

SEAL RINGS, O-RINGS, GASKETS

Always use new seal rings. O-rings and gaskets. Coat sealing rings and O-rings with vaseline.

SHAFTS

Check all shafts showing signs of wear or damage. Check that the surface of a shaft running in a bearing is not damaged.

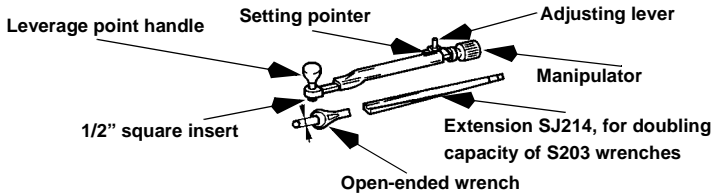
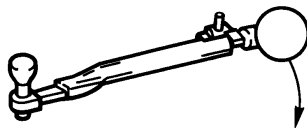
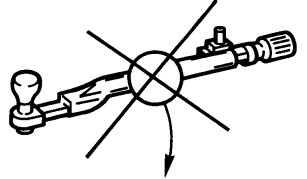
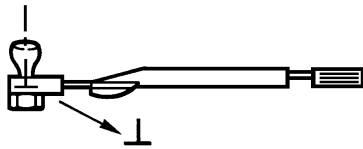
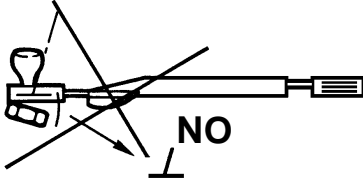
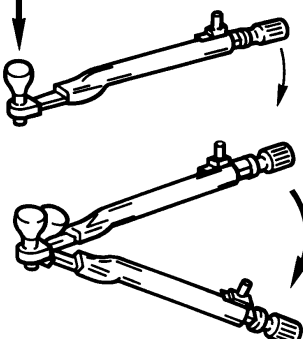
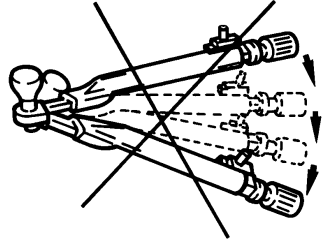
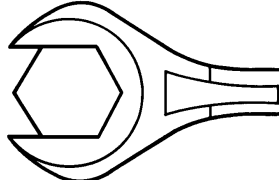
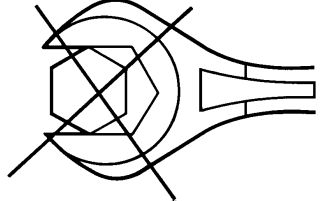
SPARE PARTS

Always use original CASE spare parts. To order spare parts, see the Spare Parts Catalogue to indicate the proper reference of original CASE spare parts. Failures caused by the use of parts that are not original CASE spare parts are not covered by the warranty.

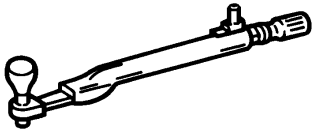
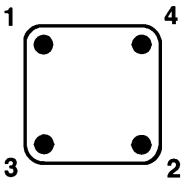
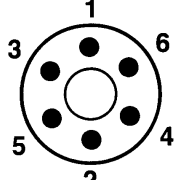
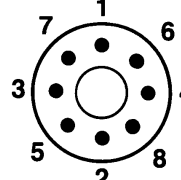
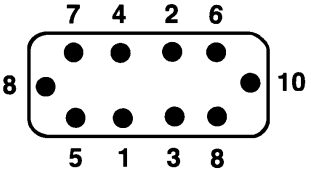
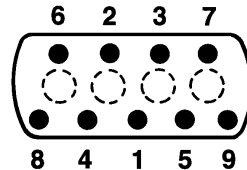
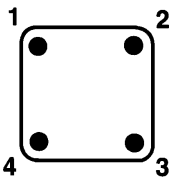
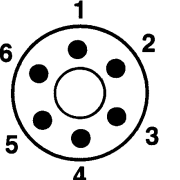
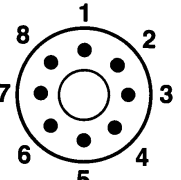
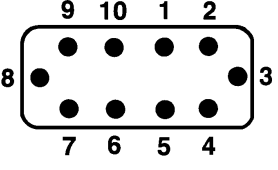
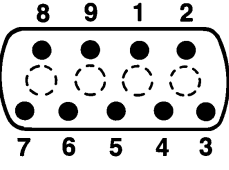
LUBRICATION

Use only oils and lubricants specified in the Operator's and Service Manuals. Failures due to the use of oils and lubricants not specified are not covered by the warranty.

CORRECT USE OF TORQUE WRENCHES

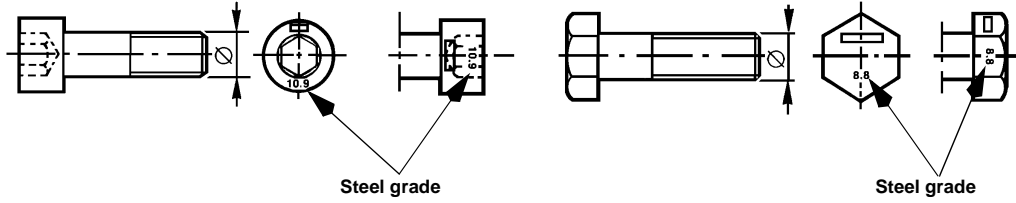
<p>TORQUE WRENCHES</p>	 <p style="text-align: right;">PDG0315</p>
<p>CORRECT USE</p> <p>a - Hold the wrench by the handle provided.</p> <p>b - When tightening, always keep the wrench perpendicular to the screw.</p> <p>c - Keep one hand on the leverage point handle on the wrench.</p> <p>d - Tighten progressively in one movement.</p> <p>e - Position a correctly dimensioned socket or open-ended wrench on the flats of the screw head.</p>	<div style="text-align: center;"> <p>NO</p>   </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;"> <p>HAND</p>  </div> <div style="text-align: center;"> <p>NO</p>  </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;">  </div> <div style="text-align: center;"> <p>NO</p>  </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;">  </div> <div style="text-align: center;"> <p>NO</p>  </div> </div> <p style="text-align: right;">PDG0316</p>

HARDWARE TIGHTENING ORDER

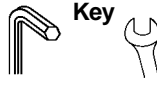




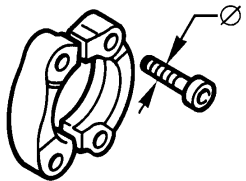
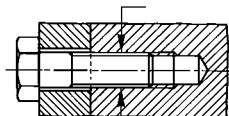
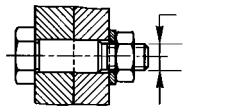
<p>TORQUE WRENCHES</p>	 <p style="text-align: right; font-size: small;">PDG0317</p>
<p>INITIAL TORQUE</p> <p>a - Torque wrench.</p> <p>- Follow the correct order of procedure when tightening.</p> <p>- Cross or diagonal pattern tightening.</p>	<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div> <div style="display: flex; justify-content: space-around; align-items: flex-start; margin-top: 20px;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div> <p style="text-align: right; font-size: small;">PDG0318</p>
<p>FINAL TORQUE</p> <p>Always tighten in clockwise order.</p>	<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div> <div style="display: flex; justify-content: space-around; align-items: flex-start; margin-top: 20px;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div> <p style="text-align: right; font-size: small;">PDG0319</p>



STANDARD SCREW A TORQUE SPECIFICATIONS

Correct screw identification



PDG0320

	Diameter x thread size Grade 8.8	 Key		Torque			
				Nm		lb.ft	
							
Two-part hydraulic connector (to SAE J518 specifications)  PDG0321	M5 x 0.8 M6 x 1 M8 x 1.5 M10 x 1.5 M12 x 1.75 M14 x 2 M16 x 2 M18 x 2.5 M20 x 2.5 M22 x 2.5 M24 x 3 M27 x 3 M30 x 3.5	4 5 6 8 10 12 14 14 17 17 - - -	8 10 13 17 19 22 24 27 30 32 36 41 46	5.5 9 22.5 45 70 100 170 250 350 500 600 900 1200	5.5 9 22.5 45 80 120 200 300 400 600 700 1000 1400	4.1 6.7 16.6 33.2 51.6 73.8 125.5 184.5 258.3 369 442.8 664.2 885.6	4.1 6.7 16.6 33.2 59 88.6 147.6 221.4 295.2 442.8 516.6 738 1033.2
Components assembled by screws and bolts SCREW   BOLT PDG0322	Grade 10.9 M5 x 0.8 M6 x 1 M8 x 1.5 M10 x 1.5 M12 x 1.75 M14 x 2 M16 x 2 M18 x 2.5 M20 x 2.5 M22 x 2.5 M24 x 3 M27 x 3 M30 x 3.5	4 5 6 8 10 12 14 14 17 17 - - -	8 10 13 17 19 22 24 27 30 32 36 41 46	75 12.5 35 60 100 170 250 350 500 700 900 1200 1700	75 12.5 35 70 120 200 300 400 600 800 1000 1400 1900	5.6 9.3 25.8 44.3 73.8 125.5 184.5 258.3 369 516.6 664.2 885.6 1254.6	5.6 9.3 25.8 51.6 88.6 147.6 221.4 295.2 442.8 442.8 738 1033.6 1402.2

 Zinc bichromate
 Phosphate

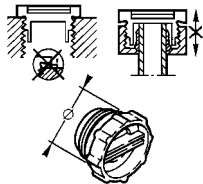
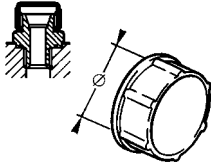
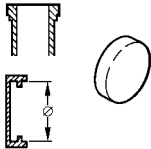
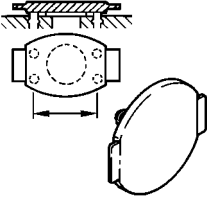
METAL CAP REFERENCES

To SAE J518 specifications

	NP 250 bar Ø ND	NP 400 bar Ø ND	Part number	
			A	B
<p style="text-align: center;">PDG0323</p>	13 mm	-	D5327838	E5327839
	19 mm	-	F5327840	G5327841
	25 mm	-	H5327842	J5327843
	32 mm	-	K5327844	L5327845
	38 mm	-	M5327846	N5327847
	-	13 mm	U5327830	V5327831
	-	19 mm	W5327832	X5327833
	-	25 mm	Z5327834	A5327835
	-	32 mm	B5327836	C5327837

NP = Nominal pressure
 NP = Nominal diameter

PLASTIC PLUG AND CAP REFERENCE CHART

	Dia. x pas	Part number	Dia. x pas	Part number
Tapped orifices and connectors with tightening nuts = screw-type plugs  PDG0324	M10 x 1.5 M12 x 1.5 M14 x 1.5 M16 x 1.5 M18 x 1.5	F3237416 G3237417 H3237418 J3237419 K3237420	M20 x 1.5 M22 x 1.5 M24 x 1.5 M27 x 2	L3237421 M3237422 N3237423 Q3237448
Unions = Screw-type plugs  PDG0325	M12 x 1.5 M14 x 1.5 M16 x 1.5 M18 x 1.5	X3237409 Z3237410 A3237411 B3237412	M20 x 1.5 M22 x 1.5 M30 x 1.5	C3237413 D3237414 E3237415
S.A.E tube or hose collars = external plugs  PDG0326	NP 250 bar 30.2 38.1 44.5 50.8 60.4	J2537460 K2537461 L2537462 M2537463 N2537464	NP 400 bar 31.8 41.3 47.6 54 63.6	P2537465 Q2537466 R2537467 S2537468 T2537469
S.A.E orifices = caps for installation into tapped fitting orifices  PDG0327	NP 250 bar L = 38.1 47.65 52.35 58.07 69.85	A2340480 B2340481 C2340482 D2340483 E2340484	NP 400 bar L = 40.5 50.8 57.15 66.7 79.4	K1640415 R1640421 S1640422 T1640423 Z1640479

NP = Nominal pressure
 ND = Nominal diameter

Section 1002

1002

SPECIFICATIONS 588 CRAWLER EXCAVATORS

TABLE OF CONTENTS

FLUIDS AND LUBRICANTS	3
Hydraulic fluid.....	3
Transmission component oil	3
Grease	3
Engine oil	4
Oil viscosity/Oil range.....	4
Fuel	5
Anti-freeze/Anti-corrosion.....	5
Environment	5
Plastic and resin parts.....	5
MACHINE GENERAL SPECIFICATIONS	6
Engine	6
Hydraulic system.....	6
Electrical system	7
Upperstructure	7
Cab.....	7
Operation	7
Undercarriage (depending on version).....	8
Safety devices.....	8
Indicators.....	8
Warning and indicator lamps.....	8
Attachments	8
Noise level.....	8
Ground pressure	8
Travel	9
WEIGHTS	10
Machine.....	10
Attachments	10
Counterweight	10
Cab.....	10
BUCKETS	11
CLAMSHELLS	12
MACHINE OVERALL DIMENSIONS	13
TRANSPORTATION OVERALL DIMENSIONS	14



WARNING : *This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message that follows, as there is a risk of serious injury.*

FLUIDS AND LUBRICANTS

Lubricants must have the correct properties for each application.



WARNING : *The conditions of use for individual fluids and lubricants must be respected.*

Hydraulic fluid

CASE hydraulic fluid is specially designed for high pressure applications and for the CASE hydraulic system. The type of fluid to be used depends on the ambient temperature.

Temperate climates

-20°C to +40°C

Fluid type ISO VG 46

CASE Reference POHYDR

Hot climates

0°C to +60°C

Fluid type ISO VG 100

CASE Reference POHYPC

Cold climates

-40°C to +20°C

Fluid type ISO VG 22

CASE Reference POHYPF

These different fluid grades must be in conformity with CASE France specification P9903201Z.

Temperate country biodegradable fluid :

This yellow fluid is compatible with standard fluid. If adopted, it is advisable to drain the circuit completely.

Fluid type ISO VG 46

CASE Reference CASYNTH46

This fluid grade must be in conformity with CASE France specification P9903203B.

Transmission component oil

Extreme Pressure oil is used for all cased transmission components.

Extreme pressure oil TYPE API GL5 GRADE 80W90 and ISO VG 150

Grease

The type of grease to use depends on ambient temperature.

Temperate and hot climates

-20°C to +60°C

EP NLGI grade 2 extreme pressure grease, containing molybdenum disulphide.

Cold climates

-40°C to +20°C

EP NLGI grade 0 extreme pressure grease.

Engine oil

CASE No 1 motor oil is the oil recommended for your engine. This oil ensures correct lubrication of your engine in all working conditions.

If CASE No 1 Multiperformance or Performance engine oil cannot be obtained, use only oil of the API/CE category.

NOTE: Do not put any Performance Additive or other additive in the sump. Oil change intervals shown in this manual are based on tests carried out on CASE lubricants.

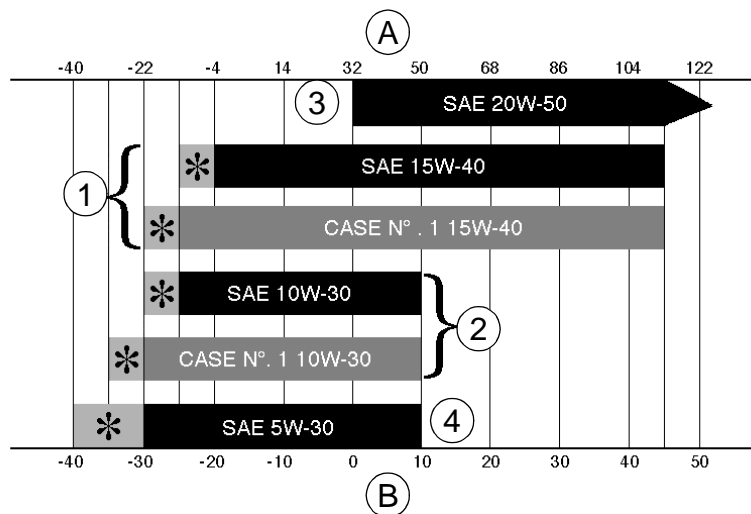


RF97F136



RB97F100

Oil viscosity/Oil range



(A) FAHRENHEIT TEMPERATURE

(B) CELSIUS TEMPERATURE

(1) ALL SEASONS

(*) USE OF AN ENGINE OIL HEATER, OR AND ENGINE COOLANT HEATER IS REQUIRED.

(2) WINTER

(3) TROPICAL

(4) ARTIC

CS98M561

Fuel

Use fuel which is to ASTM (American Society for Testing and Materials) D975 standard.

Use Grade No 2 fuel. The use of other types of fuel can result in a loss of power and may cause high fuel consumption.

When the temperature is very cold, the use of a mixture of No 1 and No 2 fuel is permitted. See your fuel vendor for winter fuel requirements in your area.

If the temperature falls below the fuel cloud point (point at which wax begins to form) the wax crystals will cause power loss or will prevent the engine from starting.

IMPORTANT : *In cold weather, fill the fuel tank at the end of the day's work, in order to prevent the formation of condensation.*

Fuel storage

Long storage can lead to the accumulation of impurities and condensation in the fuel. Engine trouble can often be traced to the presence of water in the fuel.

The storage tank must be placed outside and the temperature of the fuel should be kept as low as possible. Drain off water and impurities regularly.

Anti-freeze/Anti-corrosion

Use anti-freeze in all seasons to protect the cooling system from corrosion and all risk of freezing.

For areas where ambient temperature is over -36°C, use a blend of 50% ethylene-glycol based anti-freeze.

For areas where the temperature is below -36°C, it is advisable to use a blend of 40% water and 60% anti-freeze.

Environment

Before carrying out any maintenance operation on this machine and before disposing of used fluids or lubricants, always think of the environment. Never pour oil or fluid onto the ground and never place it in leaking receptacles.

Contact your local ecological recycling centre or to obtain information on the correct method of disposing of these materials.

Plastic and resin parts

When cleaning polycarbonate windows, the console, instrument panel, indicators, etc., do not use petrol, paraffin, paint solvents, etc. Use only water, soap and a soft cloth.

The use of petrol, paraffin, paint solvents, etc. will cause discoloration, cracks or warping of these parts.

MACHINE GENERAL SPECIFICATIONS

Engine

Make and model	CASE 4T 390
Total SAE power rating at 2800 rpm	79.8 kW (108 hp)
4 stroke, 4 cylinder diesel engine	turbocharged
Displacement	3920 cm ³
Bore	102 mm
Stroke	120 mm
Cooling	water-cooled
Battery start	Two 12-volt batteries, 24 V, 100 Ah

Working specifications

Speed	2000 rpm
Power rating : SAE	68.5 kW (93 hp)
DIN 70020 - DIN 6271	65 kW (88 hp)
EEC 80/1269 - ISO 9249	65 kW (88 hp)
Performance maintained up to 3000 m altitude at a temperature of 25°C.	
Capacities : Oil sump	10 L
Fuel tank	150 L
Electric fuel tank filler pump	optional
Average hourly consumption	12 L/h
Engine and pump assembly mounted on rubber blocks.	
Heavy-duty dust filtration.	

Hydraulic system

Variable flow circuit with all functions independent and simultaneous.

Working pressure	350 bar
Total capacity of hydraulic reservoir	115 L
Total capacity of system	184 L

2-body pump :

1 variable displacement body for the attachment and travel circuits	flow 210 L/min
1 fixed flow body for the upperstructure frame swing	flow 44 L/min

Direct drive by flexible coupling.

Installed hydraulic power	55.5 kW (75.4 hp)
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Fixed displacement pumps for servo-duties.

Attachment and travel control valves, parallel, closed centre, acting on the "Load Sensing" pump regulation.

Flow rates per function independent of pressures.

Oil cooler with air cooling from engine.

High pressure, multi-spiral hoses

minimum safety factor	2 to 4 times working pressure
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Self-lubricating hydraulic swivel.

Electrical system

System voltage24 volts, negative earth
 Batteriestwo 12-volt, low maintenance batteries
 All electrical system safety functions are grouped in an electrical cabinet with a printed circuit.
 Instrument panel with printed circuit.
 Automatic instrument panel lamp testing.
 Two-stage alarm system.
 Upperstructure electrical power connection (24 V, 15 Amp.).
 Battery master switch.

Upperstructure

All welded frame

Modular structure.
 Transverse access walkway to different components.
 Sound-proofed, lockable cowling meeting all current regulations.
 Tool box with tool set.

Swing

Hydraulic motor with reduction gear and automatic static brake.
 Swing speed 7.6 rpm
 Turntable bearing..... Alternate rollers, inner ring gear teeth
 Bearing race and ring gear tooth lubrication..... centralized

Cab

Removable, sound-proofed, on flexible mounting blocks.
 Up and over windshield.
 Tinted windshield.
 Pre-fitted for radio installation.
 Sliding window on door.
 Transparent roof hatch optional
 Polycarbonate windows optional
 Cab safety guardavailable on request
 Cab elevatoravailable on request
 Anti-vandal cab..... optional

Operation

De-luxe seat with armrests and multi-position adjustment (vibration level III/ISO 7096).
 Hydraulically assisted controls.
 Attachment and swing 2 levers
 Travel..... 2 pedals
 Speed programmer, also providing automatic speed range change on the two-speed version.
 Single-speed windshield wiper, plus intermittent action, windshield washer, heating system, de-frosting, two-speed ventilation, cab light, cigarette lighter, sun shield.
 Working/lights :
 On upperstructure2 x 70/75 W
 On attachment..... 70 W
 Rear (on cab) 70 W
 Front (on cab)..... optional
 Air conditioning optional
 Cab visor optional
 Cab fan optional