

# **755A Crawler Loader**



## **TECHNICAL MANUAL**

**TM-1231**

LITHO IN U.S.A.



**755A CRAWLER LOADER  
Technical Manual  
TM-1231 (Mar-84)**

**SECTION AND GROUP CONTENTS OF THIS MANUAL**

**SECTION I - GENERAL INFORMATION**

- Group I - Contents and Index
- Group II - Introduction and Safety Information
- Group III - General Specifications
- Group IV - Fuels and Lubricants

**SECTION 1 - TRACKS**

- Group 0130 - Track Systems
- Group 0199 - Specifications and Special Tools

**SECTION 2 - AXLES AND SUSPENSION  
SYSTEMS**

- Group 0201 - Drive Axle Housing
- Group 0250 - Axle Shaft, Bearings and Reduction Gears
- Group 0299 - Specifications and Special Tools

**SECTION 3 - TRANSMISSION**

- Group 0315 - Controls
- Group 0325 - Input Drive Shafts and U-Joints
- Group 0360 - Hydraulic System
- Group 0370 - Clutch Disconnect and Controls
- Group 0399 - Specifications and Special Tools

**SECTION 4 - ENGINE**

- Group 0400 - Removal and Installation
- Group 0401 - Crankshaft and Main Bearings
- Group 0402 - Camshaft and Valve Actuating Means
- Group 0403 - Connecting Rods and Pistons
- Group 0404 - Cylinder Block
- Group 0407 - Oiling System
- Group 0408 - Ventilating System
- Group 0409 - Cylinder Head and Valves
- Group 0410 - Exhaust Manifold
- Group 0413 - Fuel Injection System
- Group 0416 - Turbocharger
- Group 0417 - Water Pump
- Group 0418 - Thermostats, Housings, and Water Piping
- Group 0419 - Oil Cooler
- Group 0420 - Fuel Filter
- Group 0421 - Fuel Transfer Pump
- Group 0422 - Starting Motor and Fastenings
- Group 0429 - Fan Drive
- Group 0433 - Flywheel, Housing and Fastenings
- Group 0499 - Specifications and Special Tools

**SECTION 5 - ENGINE AUXILIARY SYSTEMS**

- Group 0505 - Cold Weather Starting Aids
- Group 0510 - Cooling System
- Group 0515 - Speed Controls
- Group 0520 - Intake System
- Group 0530 - External Exhaust System
- Group 0540 - Mounting Frame
- Group 0560 - External Fuel Supply System
- Group 0599 - Specifications and Special Tools

**SECTION 8 - TRANSFER DRIVE**

- Group 0841 - Housing and Covers
- Group 0851 - Gears, Shafts, Bearings
- Group 0899 - Specifications and Special Tools

**SECTION 11 - PARKING EMERGENCY BRAKE**

- Group 1111 - Active Elements
- Group 1115 - Controls Linkage
- Group 1160 - Hydraulic System
- Group 1199 - Specifications and Special Tools

**SECTION 15 - EQUIPMENT ATTACHING**

- Group 1511 - Drawbar
- Group 1512 - Towbar

**SECTION 16 - ELECTRICAL SYSTEMS**

- Group 1671 - Batteries, Supports and Cables
- Group 1672 - Alternator, Regulator and Charging System Wiring
- Group 1673 - Lighting System
- Group 1674 - Wiring Harness and Switches
- Group 1675 - System Controls
- Group 1676 - Instruments and Indicators
- Group 1699 - Specifications and Special Tools

**SECTION 17 - FRAME, CHASSIS OR SUPPORT-  
ING STRUCTURE**

- Group 1740 - Frame Installation
- Group 1746 - Frame Bottom Guards
- Group 1749 - Chassis Weights

**SECTION 18 - OPERATOR'S STATION**

- Group 1810 - Operator Enclosure
- Group 1821 - Seat and Seat Belt
- Group 1830 - Heating and Air Conditioning
- Group 1899 - Specifications and Special Tools

**SECTION AND GROUP CONTENTS OF THIS MANUAL—Continued**

**SECTION 19 - SHEET METAL AND STYLING**

- Group 1910 - Hood or Engine Enclosures
- Group 1921 - Grille and Grille Housing

**SECTION 20 - SAFETY, CONVENIENCE  
AND MISCELLANEOUS**

- Group 2003 - Fire Extinguisher
- Group 2004 - Horn and Warning Devices
- Group 2006 - Cigar Lighter

**SECTION 31 - LOADER**

- Group 3102 - Buckets
- Group 3115 - Controls Linkage
- Group 3140 - Frames
- Group 3160 - Hydraulic System
- Group 3199 - Specifications and Special Tools

**SECTION 42 - GROUND CONDITIONING TOOL**

- Group 4201 - Blades, Teeth, Shanks
- Group 4215 - Controls Linkage
- Group 4260 - Hydraulic System

**SECTION 90 - SYSTEM TESTING**

- Group 9005 - General Information - Seven Basic Steps of Diagnosis and Testing and Operational Checkout Procedure

- Group 9010 - Engine
- Group 9015 - Electrical System
- Group 9020 - Power Train
- Group 9025 - Hydraulic System (Flow Meter)
- Group 9025A - Hydraulic System (Analyzer)
- Group 9026 - Hydrostatic System
- Group 9030 - Miscellaneous Components
- Group 9031 - Heating and Air Conditioning
- Group 9035 - Specifications and Special Tools

*All information, illustrations and specifications contained in this technical manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice. Wherever applicable, specifications and design information are in accordance with SAE and ICED standards.*

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## ALPHABETICAL INDEX

### A

Adjustment, hydrostatic system .....	9026-90
Air circulation blower motor .....	1830-30
Air conditioning operational test .....	9031-17
Air conditioning relay .....	1674-4
Air conditioning system .....	1830-5
Air conditioning system .....	9031-2
Diagnosis and testing .....	9031-5
Air conditioning system service .....	9031-9
Adding refrigerant-12 to system .....	9031-15
Charging the system .....	9031-13
Component location .....	9031-19
Discharging the system .....	9031-10
Electrical system .....	9031-9
Evacuating the system .....	9031-11
Flushing the system .....	9031-10
Inspecting refrigerant hoses and tubing ..	9031-16
Installing manifold gauge set .....	9031-9
Leak testing .....	9031-16
Manifold gauge set .....	9031-9
Purging the system .....	9031-11
Alternator .....	1672-1
Alternator and regulator, 16 amp .....	1672-13
Alternator, regulator, 42 amp .....	1672-1
Automatic control valve shutoff,	
transmission .....	0315-13
Valve control .....	0315-13
Return-to-neutral linkage .....	0315-14
Automatic control valve variable,	
transmission .....	0315-10
Automatic system control .....	1675-1
Axle housing .....	0201-3
Axle shaft, bearings and	
reduction gears .....	0250-1

### B

Batteries .....	1671-3
Battery cables .....	1671-3
Battery disconnect .....	1674-2
Battery supports .....	1671-3
Blades, shanks, teeth, ground	
conditioning tool .....	4201-3
Bottom guards, frame .....	1746-1
Buckets, loader .....	3102-3

### C

Cab .....	1810-3
Camshaft .....	0402-1
Carrier rollers .....	0130-4
Charging system wiring .....	1672-1
Cigar lighter .....	2006-1
Circuit protectors .....	1674-3
Clutch coil and housing .....	1830-15
Cold weather starting aids .....	0505-3

Compressor .....	1830-5
Compressor hub and drive plate assembly ..	1830-8
Compressor pulley and bearing .....	1830-14
Compressor relief valve .....	1830-27
Compressor shaft seal .....	1830-10
Condenser .....	1830-21
Connecting rods .....	0403-1
Control valve, loader .....	3160-12
Controls linkage, ground	
conditioning tool .....	4215-1
Controls linkage, loader .....	3115-1
Counterweight .....	1749-1
Cowl .....	1910-4
Crankshaft .....	0401-1
Cylinder block .....	0404-1
Cylinder head and valves .....	0409-1
Cylinders, loader .....	3160-16

### D

Diagnosing malfunctions,	
hydrostatic system .....	9026-31
Diagnosing malfunctions,	
miscellaneous components .....	9031-1
Double selector valve .....	4260-1
Double selector valve control linkage .....	4215-1
Drawbar .....	1511-3

### E

Electric wiring harness .....	1674-1
Electrical systems .....	1671-1
Engine system testing .....	9010-1
Component location .....	9010-15
Diagnosing malfunction .....	9010-2
General information .....	9010-1
Testing and adjustments .....	9010-7
Air intake system .....	9010-12
Alternator and fan belts adjustments ...	9010-9
Basic engine .....	9010-7
Engine cooling system .....	9010-8
Engine lubrication system .....	9010-7
Engine output check .....	9010-8
Engine output check turbocharger	
pressure test .....	9010-12
Fuel system .....	9010-9
Speed control linkage .....	9010-11
Visual inspection .....	9010-5
Electrical system testing .....	9015-1
Complete electrical schematic .....	9015-27
Complete electrical wiring diagram .....	9015-28
Component location .....	9015-31

Electrical system testing —Continued		
Diagnosing malfunctions	9015-3	
Precautions	9015-6	
Testing and adjustments	9015-8	
Accessory circuits	9015-21	
Air conditioning circuit	9015-25	
Instruments and indicators	9015-21	
Lighting circuit	9015-20	
Miscellaneous accessories	9015-23	
Return-to-dig circuit	9015-24	
Charging circuit	9015-16	
Starting circuit	9015-9	
Engine	0400-3	
Engine coolant heater	0505-5	
Engine cooling system	0510-1	
Engine oil cooler	9419-1	
Engine side shields	1910-5	
Evaporator	1830-24	
Exhaust manifold	0410-1	
Expansion valve, regulatory controls	1830-25	
External exhaust system	0530-1	
External fuel supply system	0560-1	
<b>F</b>		
Fan drive	0429-1	
Filters, loader	3160-6	
Final drive housing cover with gears and shaft	0250-5	
Fire extinguisher	2003-3	
Flywheel, housing and fasteners	0433-1	
Forward and reverse speed control, transmission	0315-7	
Control head	0315-8	
Control linkage	0315-10	
Frame bottom guards	1746-1	
Frames, loader	3140-1	
Front idler	0130-42	
Fuel filter	0420-1	
Fuel injection nozzles	0413-4	
Fuel injection pump	0413-1	
Fuel injection system	0413-1	
Fuel transfer pump	0421-1	
<b>G</b>		
General specifications	I-III-1	
Grille	1921-1	
Grille housing	1921-1	
<b>H</b>		
Heater blowers	1830-3	
Heater core	1830-2	
Heater hoses	1830-3	
Heating and air conditioning	9031-1	
Heater valve	1830-1	
Heating system	1830-1	
Heating system testing	9031-1	
High temperature switch	1830-29	
Hood	1910-3	
Hood or engine enclosures	1910-1	
Horn	2004-1	
Hydraulics, loader	3160-2	
Hydraulic system testing (analyzer)	9025A-1	
Hydraulic system		
testing (flow meter)	9025-1	
Component location	9025-25	
Diagnosing malfunction	9025-14	
General information	9025-2	
Operation	9025-4	
Schematic and block diagrams	9025-5	
Testing and adjustments	9025-17	
Auxiliary control valve lift check test	9025-18	
Boom control valve lift check test	9025-18	
Bucket control valve lift check test	9025-18	
Checking hydraulic pump flow	9025-19	
Checking hydraulic sump	9025-17	
Checking loader circuits for leaks	9025-18	
Checking oil lines and hoses	9025-17	
Circuit relief valves	9025-21	
Hydraulic cylinder leakage test	9025-17	
Visual inspection	9025-13	
Hydraulic system, ground conditioning tool	4260-1	
Hydrostatic system adjustments	9026-90	
Hydrostatic system brake valve	9026-28	
Hydrostatic system component location drawings	9026-135	
Hydrostatic system control circuit diagrams	9026-131	
Hydrostatic system diagnosing malfunctions	9026-31	
Hydrostatic system oil cooler bypass valve	9026-29	
Hydrostatic system testing	9026-1	
Hydrostatic transmission	0360-1	
Hydrostatic transmissions testing	9026-3	
Charge pump	9026-6	
Manifold valve assembly	9026-11	
Motor displacement control valve	9026-11	
Pump displacement control valve operation	9026-7	
Transmission bypass valve operation	9026-12	
Transmission operating pressure valve	9026-13	
<b>I</b>		
Input drive shafts and U-joints, transmission	0325-1	
Instrument and indicators	1676-1	

Instruments and indicators, electrical ..... 1676-4  
 Instruments and indicators, mechanical ..... 1676-1  
 Intake system, engine ..... 0520-1  
 Introduction ..... I-II-1

**L**

Leakage test, tracks ..... 0130-67  
 Lights ..... 1673-1  
 Light switch ..... 1673-2  
 Lighting system ..... 1673-1  
 Loader buckets ..... 3102-3  
 Loader controls linkage ..... 3115-1  
 Loader control valve ..... 3160-12  
 Loader cylinders ..... 3160-16  
 Loader frames ..... 3140-1  
 Loader hydraulics ..... 3160-2  
 Loader reservoir ..... 3160-6  
 Loader reservoir and filters ..... 3160-6  
 Lubrication ..... I-IV-1

**M**

Main bearings ..... 0401-1  
 Main frame ..... 1741-3  
 Mounting frame ..... 0540-1

**O**

Oil cooler, engine ..... 0419-1  
 Oil filters and housing ..... 0407-3  
 Oil pressure regulating valve ..... 0407-2  
 Oiling system ..... 0407-1  
 Oil pump ..... 0407-1  
 Operator enclosure ..... 1810-3  
 Orifice linkage, transmission ..... 0315-10

**P**

Parking emergency brake active elements .. 1111-3  
 Parking emergency brake control linkage ... 1115-1  
 Parking brake hydraulics ..... 1160-1  
 Pistons ..... 0403-1  
 Planet housings with pinions  
 and shafts ..... 0250-2  
 Power train system testing  
 Component location ..... 9020-7  
 Diagnosing malfunctions ..... 9020-3  
 General information ..... 9020-1  
 Power train block diagram ..... 9020-2  
 Testing and adjustments ..... 9020-5  
 Engine disconnect clutch ..... 9020-5  
 Visual inspection ..... 9020-4

**R**

Receiver-dryer ..... 1830-23  
 Recoil spring ..... 0130-59

Regulator ..... 1672-1  
 Relay, air conditioning ..... 1674-4  
 Relay, starting circuit ..... 1674-4  
 Reservoir, loader ..... 3160-6  
 Reverse warning alarm ..... 2004-2  
 Ripper ..... 4201-3  
 Rock guards ..... 0130-3  
 ROPS (w/windshield) ..... 1810-6  
 ROPS (without cab) ..... 1810-7

**S**

Seat ..... 1821-1  
 Sheet metal and styling ..... 1910-1  
 Solenoid, starting aid ..... 0505-3  
 Special tools  
 Air conditioning system ..... 1899-3  
 Alternator, regulator and  
 charging system wiring ..... 1699-7  
 Batteries, supports and cables ..... 1699-6  
 Camshaft and valve actuating means .... 0499-25  
 Clutch disconnect and controls ..... 0399-20  
 Connecting rods and pistons ..... 0499-26  
 Crankshaft and main bearing ..... 0499-24  
 Cylinder block ..... 0499-28  
 Cylinder head and valves ..... 0499-31  
 Drive axle housing ..... 0299-3  
 Engine removal and installation ..... 0499-23  
 Fuel injection system ..... 0499-33  
 Hydraulic system ..... 0399-12  
 Loader frames ..... 3199-6  
 Loader hydraulics ..... 3199-6  
 Starting system ..... 0499-39  
 System testing ..... 9035-1  
 Track systems ..... 0199-1  
 Turbocharger ..... 0499-36  
 Water pump ..... 0499-38

Specification

Active elements, parking brake ..... 1199-1  
 Air conditioning system ..... 1899-1  
 Alternator, regulator and  
 charging system wiring ..... 1699-1  
 Axle shafts, bearings and  
 reduction gears ..... 0299-2  
 Batteries, supports and cables ..... 1699-1  
 Buckets, loader ..... 3199-1  
 Camshaft and valve actuating means .... 0499-3  
 Clutch disconnect and controls ..... 0399-11  
 Cold weather starting aid ..... 0599-1  
 Connecting rods and pistons ..... 0499-8  
 Crankshaft and main bearings ..... 0499-2  
 Cylinder block ..... 0499-9  
 Cylinder head and valves ..... 0499-13  
 Drive axle housing ..... 0299-1



Specifications—Continued

Engine break-in .....	0499-1
Engine cooling system .....	0599-1
Engine oil cooler .....	0499-18
External fuel supply system .....	0599-2
Fan drive .....	0499-22
Flywheel, housing and fasteners .....	0499-22
Fuel injection system .....	0499-15
Hydraulic system, parking brake .....	1199-2
Hydraulics systems .....	0399-2
Input drive shafts and U-joints .....	0399-1
Instruments and indicators .....	1699-5
Loader hydraulics .....	3199-1
Mounting frame .....	0599-2
Oiling system .....	0499-10
Speed controls .....	0599-1
Starting system .....	0499-19
System testing .....	9035-1
Thermostats, housings and piping .....	0499-17
Track systems .....	0199-1
Transfer drive gears, shafts, bearings .....	0899-1
Turbocharger .....	0499-16
Vehicle lighting system .....	1699-4
Water pump .....	0499-17
Wiring harness and switches .....	1699-4
Speed control support, transmission .....	0315-12
Speed controls, engine .....	0515-1
Sprocket .....	0130-65
Starting aid adapter .....	0505-4
Starting aid line .....	0505-4
Starting aid nozzle .....	0505-4
Starting aid solenoid .....	0505-3
Starting aid switch .....	0505-3
Starting circuit relay .....	1674-4
Starting motor and fastenings .....	0422-1
Steering linkage, transmission .....	0315-3
Switch, light .....	1673-2
Switch, neutral start .....	1674-4
Switch, starting aid .....	0505-3
Switch, thermostatic temperature control .....	1830-26

T

Testing and adjustments	
Miscellaneous components .....	9030-2
Carrier roller alignment .....	9030-3
Front idler guides .....	9030-3
Inner guide adjustment (vertical) .....	9030-3
Outer guide adjustment (horizontal) .....	9030-3
Track tension .....	9030-2
Windshield wiper .....	9030-4
Thermal fuse and superheat shut-off switch .....	1830-28
Thermostats, housings and piping .....	0418-1

Thermostatic temperature control switch .....	1830-26
Towbar .....	1512-1
Track adjuster cylinder .....	0130-57
Track chain assembly .....	0130-30
Track frame .....	0130-61
Track frame wear strips .....	0130-63
Track guides .....	0130-3
Track roller and idler leakage test .....	0130-67
Track rollers .....	0130-15
Track shoes .....	0130-29
Track systems .....	0130-1
Transfer drive gears, shafts, bearings .....	0851-1
Transfer drive housing and covers .....	0841-3
Transmission .....	0315-1
Transmission bypass valve .....	0360-50
Transmission charge pump .....	0360-48
Transmission clutch disconnect and controls .....	0370-1
Transmission control valve .....	0360-95
Transmission control valve system testing .....	9026-14
Transmission controls .....	0315-3
Transmission displacement control valve .....	0360-80
Transmission filter .....	0360-132
Transmission forward and reverse speed control .....	0315-7
Control head .....	0315-8
Control linkage .....	0315-10
Transmission input drive shafts and U-joints .....	0325-1
Transmission manifold valve assembly .....	0360-92
Transmission motor .....	0360-52
Transmission oil cooler .....	0360-126
Transmission oil cooler bypass valve .....	0360-127
Transmission operating pressure valve .....	0360-129
Transmission orifice linkage .....	0315-10
Transmission pump displacement control valve .....	0360-36
Transmission reservoir .....	0360-131
Transmission speed control support .....	0315-12
Transmission steering linkage .....	0315-3
Transmission vacuum relief valve .....	0360-133
Turbocharger .....	0416-1

V

Valve, actuating means .....	0402-1
Valve, double selector .....	4260-1
Valve, loader control .....	3160-12
Valve, oil pressure regulating .....	0407-2
Ventilating system .....	0408-1

W

Water pump .....	0417-1
Windshield washer .....	1910-1
Windshield wiper, front .....	1810-1
Windshield wiper, rear .....	1810-1

**COMPLETE PAGE LISTING  
WITH LATEST DATE LINES**

I-I-1,2	(Mar-81)	2-0201-1,2	(Mar-81)	3-0360-63,64	(Mar-81)
I-I-3,4	(Mar-81)	2-0201-3,4	(Mar-81)	3-0360-65,66	(Mar-81)
I-I-5,6	(Mar-81)	2-0201-5,6	(Mar-81)	3-0360-67,68	(Mar-81)
I-I-7,8	(Mar-81)	2-0250-1,2	(Mar-81)	3-0360-69,70	(Mar-81)
I-I-9,10	(Mar-81)	2-0250-3,4	(Mar-81)	3-0360-71,72	(Mar-81)
I-II-1,2	(Mar-81)	2-0250-5,6	(Mar-81)	3-0360-73,74	(Mar-81)
I-II-3,4	(Mar-81)	2-0250-7,8	(Mar-81)	3-0360-75,76	(Mar-81)
I-II-5,6	(Mar-81)	2-0250-9,10	(Mar-81)	3-0360-77,78	(Mar-81)
I-III-1,2	(Mar-81)	2-0250-11,12	(Mar-81)	3-0360-79,80	(Mar-81)
I-III-3,4	(Mar-81)	2-0250-13,14	(Mar-81)	3-0360-81,82	(Mar-81)
I-IV-1,2	(Mar-81)	2-0299-1,2	(Mar-81)	3-0360-83,84	(Mar-81)
		2-0299-3,4	(Mar-81)	3-0360-85,86	(Mar-81)
1-0130-1,2	(Mar-81)			3-0360-87,88	(Mar-81)
1-0130-3,4	(Mar-81)	3-0315-1,2	(Mar-81)	3-0360-89,90	(Mar-81)
1-0130-5,6	(Mar-81)	3-0315-3,4	(Mar-81)	3-0360-91,92	(Mar-81)
1-0130-7,8	(Mar-81)	3-0315-5,6	(Mar-81)	3-0360-93,94	(Mar-81)
1-0130-9,10	(Mar-81)	3-0315-7,8	(Mar-81)	3-0360-95,96	(Mar-81)
1-0130-11,12	(Mar-81)	3-0315-9,10	(Mar-81)	3-0360-97,98	(Mar-81)
1-0130-13,14	(Mar-81)	3-0315-11,12	(Mar-81)	3-0360-99,100	(Mar-81)
1-0130-15,16	(Mar-81)	3-0315-13,14	(Mar-81)	3-0360-101,102	(Mar-81)
1-0130-17,18	(Mar-81)	3-0325-1,2	(Mar-81)	3-0360-103,104	(Mar-81)
1-0130-19,20	(Mar-81)	3-0360-1,2	(Mar-81)	3-0360-105,106	(Mar-81)
1-0130-21,22	(Mar-81)	3-0360-3,4	(Mar-81)	3-0360-107,108	(Mar-81)
1-0130-23,24	(Mar-81)	3-0360-5,6	(Mar-81)	3-0360-109,110	(Mar-81)
1-0130-25,26	(Mar-81)	3-0360-7,8	(Mar-81)	3-0360-111,112	(Mar-81)
1-0130-27,28	(Mar-81)	3-0360-9,10	(Mar-81)	3-0360-113,114	(Mar-81)
1-0130-29,30	(Mar-81)	3-0360-11,12	(Mar-81)	3-0360-115,116	(Mar-81)
1-0130-31,32	(Mar-81)	3-0360-13,14	(Mar-81)	3-0360-117,118	(Mar-81)
1-0130-33,34	(Mar-81)	3-0360-15,16	(Mar-81)	3-0360-119,120	(Mar-81)
1-0130-35,36	(Mar-81)	3-0360-17,18	(Mar-81)	3-0360-121,122	(Mar-81)
1-0130-37,38	(Mar-81)	3-0360-19,20	(Mar-81)	3-0360-123,124	(Mar-81)
1-0130-39,40	(Mar-81)	3-0360-21,22	(Mar-81)	3-0360-125,126	(Mar-81)
1-0130-41,42	(Mar-81)	3-0360-23,24	(Mar-81)	3-0360-127,128	(Mar-81)
1-0130-43,44	(Mar-81)	3-0360-25,26	(Mar-81)	3-0360-129,130	(Mar-81)
1-0130-45,46	(Mar-81)	3-0360-27,28	(Mar-81)	3-0360-131,132	(Mar-81)
1-0130-47,48	(Mar-81)	3-0360-29,30	(Mar-81)	3-0360-133,134	(Mar-81)
1-0130-49,50	(Mar-81)	3-0360-31,32	(Mar-81)	3-0370-1,2	(Mar-81)
1-0130-51,52	(Mar-81)	3-0360-33,34	(Mar-81)	3-0370-3,4	(Mar-81)
1-0130-53,54	(Mar-81)	3-0360-35,36	(Mar-81)	3-0370-5,6	(Mar-81)
1-0130-55,56	(Mar-81)	3-0360-37,38	(Mar-81)	3-0399-1,2	(Mar-81)
1-0130-57,58	(Mar-81)	3-0360-39,40	(Mar-81)	3-0399-3,4	(Mar-81)
1-0130-59,60	(Mar-81)	3-0360-41,42	(Mar-81)	3-0399-5,6	(Mar-81)
1-0130-61,62	(Mar-81)	3-0360-43,44	(Mar-81)		
1-0130-63,64	(Mar-81)	3-0360-45,46	(Mar-81)	4-0400-1,2	(Mar-81)
1-0130-65,66	(Mar-81)	3-0360-47,48	(Mar-81)	4-0400-3,4	(Mar-81)
1-0130-67,68	(Mar-81)	3-0360-49,50	(Mar-81)	4-0401-1,2	(Mar-81)
1-0199-1,2	(Mar-81)	3-0360-51,52	(Mar-81)	4-0401-3,4	(Mar-81)
1-0199-3,4	(Mar-81)	3-0360-53,54	(Mar-81)	4-0401-5,6	(Mar-81)
1-0199-5,6	(Mar-81)	3-0360-55,56	(Mar-81)	4-0402-1,2	(Mar-81)
1-0199-7,8	(Mar-81)	3-0360-57,58	(Mar-81)	4-0402-3,4	(Mar-81)
1-0199-9,10	(Mar-81)	3-0360-59,60	(Mar-81)	4-0402-5,6	(Mar-81)
1-0199-11,12	(Mar-81)	3-0360-61,62	(Mar-81)	4-0403-1,2	(Mar-81)

**COMPLETE PAGE LISTING  
WITH LATEST DATE LINES**

4-0403-3,4	(Mar-81)	5-0505-1,2	(Mar-81)	16-1675-1,2	(Mar-81)
4-0404-1,2	(Mar-81)	5-0505-3,4	(Mar-81)	16-1676-1,2	(Mar-81)
4-0407-1,2	(Mar-81)	5-0505-5,6	(Mar-81)	16-1676-3,4	(Mar-81)
4-0407-3,4	(Mar-81)	5-0510-1,2	(Mar-81)	16-1676-5,6	(Mar-81)
4-0408-1,2	(Mar-81)	5-0510-3,4	(Mar-81)	16-1699-1,2	(Mar-81)
4-0409-1,2	(Mar-81)	5-0515-1,2	(Mar-81)	16-1699-3,4	(Mar-81)
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4-0410-1,2	(Mar-81)	5-0520-1,2	(Mar-81)	17-1740-1,2	(Mar-81)
4-0413-1,2	(Mar-81)	5-0530-1,2	(Mar-81)	17-1740-3,4	(Mar-81)
4-0413-3,4	(Mar-81)	5-0540-1,2	(Mar-81)	17-1746-1,2	(Mar-81)
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4-0416-1,2	(Mar-81)	5-0560-3,4	(Mar-81)	18-1810-1,2	(Mar-81)
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4-0422-7,8	(Mar-81)	11-1199-1,2	(Mar-81)	18-1830-15,16	(Mar-81)
4-0422-9,10	(Mar-81)	15-1511-1,2	(Mar-81)	18-1830-17,18	(Mar-81)
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4-0499-1,2	(Mar-81)	16-1671-1,2	(Mar-81)	18-1830-23,24	(Mar-81)
4-0499-3,4	(Mar-81)	16-1671-3,4	(Mar-81)	18-1830-25,26	(Mar-81)
4-0499-5,6	(Mar-81)	16-1671-5,6	(Mar-81)	18-1830-27,28	(Mar-81)
4-0499-7,8	(Mar-81)	16-1671-7,8	(Mar-81)	18-1830-29,30	(Mar-81)
4-0499-9,10	(Mar-81)	16-1672-1,2	(Mar-81)	18-1830-31,32	(Mar-81)
4-0499-11,12	(Mar-81)	16-1672-3,4	(Mar-81)	18-1899-1,2	(Mar-81)
4-0499-13,14	(Mar-81)	16-1672-5,6	(Mar-81)	18-1899-3,4	(Mar-81)
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4-0499-21,22	(Mar-81)	16-1672-13,14	(Mar-81)	19-1921-1,2	(Mar-81)
4-0499-23,24	(Mar-81)	16-1672-15,16	(Mar-81)	20-2003-1,2	(Mar-81)
4-0499-25,26	(Mar-81)	16-1672-17,18	(Mar-81)	20-2003-3,4	(Mar-81)
4-0499-27,28	(Mar-81)	16-1672-19,20	(Mar-81)	20-2004-1,2	(Mar-81)
4-0499-29,30	(Mar-81)	16-1672-21,22	(Mar-81)	20-2006-1,2	(Mar-81)
4-0499-31,32	(Mar-81)	16-1672-23,24	(Mar-81)	31-3102-1,2	(Mar-81)
4-0499-33,34	(Mar-81)	16-1673-1,2	(Mar-81)	31-3102-3,4	(Mar-81)
4-0499-35,36	(Mar-81)	16-1674-1,2	(Mar-81)	31-3102-5,6	(Mar-81)
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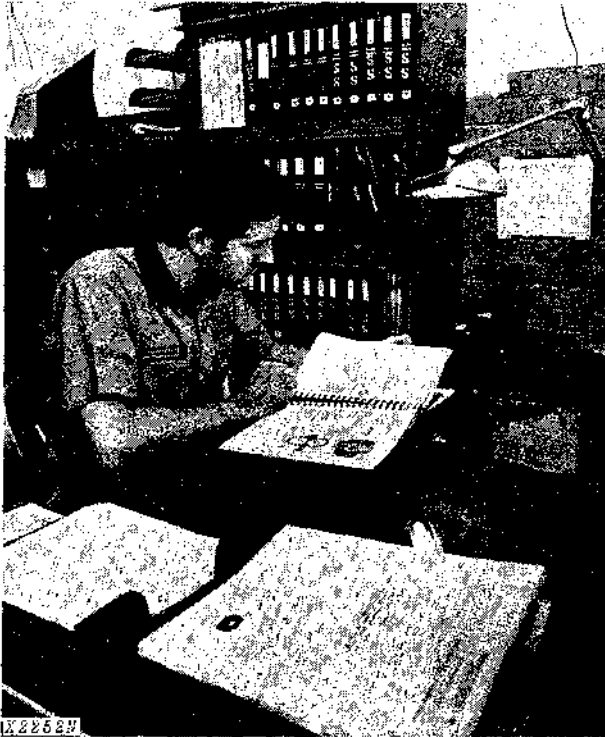
**COMPLETE PAGE LISTING  
WITH LATEST DATELINES**

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31-3140-1,2	(Mar-81)	90-9025-3,4	(Mar-81)	90-9026-69,70	(Mar-81)
31-3160-1,2	(Mar-81)	90-9025-5,6	(Mar-81)	90-9026-71,72	(Mar-81)
31-3160-3,4	(Mar-81)	90-9025-7,8	(Mar-81)	90-9026-73,74	(Mar-81)
31-3160-5,6	(Mar-81)	90-9025-9,10	(Mar-81)	90-9026-75,76	(Mar-81)
31-3160-7,8	(Mar-81)	90-9025-11,12	(Mar-81)	90-9026-77,78	(Mar-81)
31-3160-9,10	(Mar-81)	90-9025-13,14	(Mar-81)	90-9026-79,80	(Mar-81)
31-3160-11,12	(Mar-81)	90-9025-15,16	(Mar-81)	90-9026-81,82	(Mar-81)
31-3160-13,14	(Mar-81)	90-9025-17,18	(Mar-81)	90-9026-83,84	(Mar-81)
31-3160-15,16	(Mar-81)	90-9025-19,20	(Mar-81)	90-9026-85,86	(Mar-81)
31-3160-17,18	(Mar-81)	90-9025-21,22	(Mar-81)	90-9026-87,88	(Mar-81)
31-3160-19,20	(Mar-81)	90-9025-23,24	(Mar-81)	90-9026-89,90	(Mar-81)
31-3160-21,22	(Mar-81)	90-9025-25,26	(Mar-81)	90-9026-91,92	(Mar-81)
31-3199-1,2	(Mar-81)	90-9025A-1,2	(Mar-81)	90-9026-93,94	(Mar-81)
31-3199-3,4	(Mar-81)	90-9025A-3,4	(Mar-81)	90-9026-95,96	(Mar-81)
31-3199-5,6	(Mar-81)	90-9025A-5,6	(Mar-81)	90-9026-97,98	(Mar-81)
		90-9025A-7,8	(Mar-81)	90-9026-99,100	(Mar-81)
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42-4201-3,4	(Mar-81)	90-9025A-11,12	(Mar-81)	90-9026-103,104	(Mar-81)
42-4215-1,2	(Mar-81)	90-9026-1,2	(Mar-81)	90-9026-105,106	(Mar-81)
42-4260-1,2	(Mar-81)	90-9026-3,4	(Mar-81)	90-9026-107,108	(Mar-81)
		90-9026-5,6	(Mar-81)	90-9026-109,110	(Mar-81)
90-9005-1,2	(Mar-81)	90-9026-7,8	(Mar-81)	90-9026-111,112	(Mar-81)
90-9005-3,4	(Mar-81)	90-9026-9,10	(Mar-81)	90-9026-113,114	(Mar-81)
90-9010-1,2	(Mar-81)	90-9026-11,12	(Mar-81)	90-9026-115,116	(Mar-81)
90-9010-3,4	(Mar-81)	90-9026-13,14	(Mar-81)	90-9026-117,118	(Mar-81)
90-9010-5,6	(Mar-81)	90-9026-15,16	(Mar-81)	90-9026-119,120	(Mar-81)
90-9010-7,8	(Mar-81)	90-9026-17,18	(Mar-81)	90-9026-121,122	(Mar-81)
90-9010-9,10	(Mar-81)	90-9026-19,20	(Mar-81)	90-9026-123,124	(Mar-81)
90-9010-11,12	(Mar-81)	90-9026-21,22	(Mar-81)	90-9026-125,126	(Mar-81)
90-9010-13,14	(Mar-81)	90-9026-23,24	(Mar-81)	90-9026-127,128	(Mar-81)
90-9010-15,16	(Mar-81)	90-9026-25,26	(Mar-81)	90-9026-129,130	(Mar-81)
90-9015-1,2	(Mar-81)	90-9026-27,28	(Mar-81)	90-9026-131,132	(Mar-81)
90-9015-3,4	(Mar-81)	90-9026-29,30	(Mar-81)	90-9026-133,134	(Mar-81)
90-9015-5,6	(Mar-81)	90-9026-31,32	(Mar-81)	90-9026-135,136	(Mar-81)
90-9015-7,8	(Mar-81)	90-9026-33,34	(Mar-81)	90-9026-137,138	(Mar-81)
90-9015-9,10	(Mar-81)	90-9026-35,36	(Mar-81)	90-9026-139,140	(Mar-81)
90-9015-11,12	(Mar-81)	90-9026-37,38	(Mar-81)	90-9030-1,2	(Mar-81)
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90-9015-17,18	(Mar-81)	90-9026-43,44	(Mar-81)	90-9031-3,4	(Mar-81)
90-9015-19,20	(Mar-81)	90-9026-45,46	(Mar-81)	90-9031-5,6	(Mar-81)
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90-9015-27,28	(Mar-81)	90-9026-53,54	(Mar-81)	90-9031-13,14	(Mar-81)
90-9015-29,30	(Mar-81)	90-9026-55,56	(Mar-81)	90-9031-15,16	(Mar-81)
90-9015-31-32	(Mar-81)	90-9026-57,58	(Mar-81)	90-9031-17,18	(Mar-81)
90-9020-1,2	(Mar-81)	90-9026-59,60	(Mar-81)	90-9031-19,20	(Mar-81)
90-9020-3,4	(Mar-81)	90-9026-61,62	(Mar-81)	90-9035-1,2	(Mar-81)
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90-9020-7,8	(Mar-81)	90-9026-65,66	(Mar-81)	90-9035-5,6	(Mar-81)

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90-9035-9,10	(Mar-81)
90-9035-11,12	(Mar-81)
90-9035-13,14	(Mar-81)
90-9035-15,16	(Mar-81)
90-9035-17,18	(Mar-81)
90-9035-19,20	(Mar-81)

## Group II INTRODUCTION AND SAFETY INFORMATION

### INTRODUCTION



Use FOS Manuals for Reference

This technical manual is part of a twin concept of service:

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

#### •FOS Manuals—for reference

*Fundamentals of Service (FOS) Manuals* cover basic theory of operation, *fundamentals* of trouble shooting, *general* maintenance, and *basic* types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced service technicians.



When a service technician should refer to a FOS Manual for more information, a FOS symbol like the one at the left is used in the TM to identify the reference.

#### •Technical Manuals—for actual service

*Technical Manuals* are concise service guides for a *specific* machine. Technical manuals are on-the-job guides containing only the vital information needed by an experienced service technician.



Use Technical Manuals for Actual Service

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Some features of this manual:

- Inside front cover - "Table of Contents"
- Section I - Contents, Introduction and Safety Information, General Specifications, and Fuels and Lubricants.
- Sections 1 through 42 - Removal, repair, testing (components removed), installation, and adjustment.
- Section 90 - Detailed explanation of system operation, diagnosis, visual inspection, testing, and adjustments.
- Specifications grouped and illustrated at the end of each section.

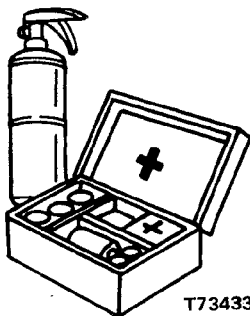
## MAINTENANCE WITHOUT ACCIDENT

### SAFETY AND YOU



T27999N

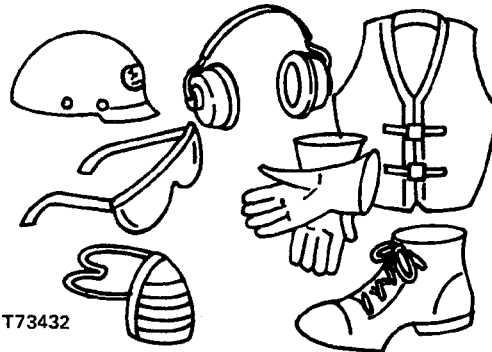
**CAUTION:** This safety symbol followed by the word "caution" identifies important safety messages in this manual and on the crawler loader. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.



T73433

Be prepared if an accident or fire should occur. Know where the first aid kit and the fire extinguishers are located - know how to use them.

T73433



T73432

Wear safety equipment.



T45672

Wear fairly tight clothing.



X981

Escaping fluid under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Keep hands and body away from pinholes and nozzles which eject fluids under high pressure. Use a piece of cardboard or paper to search for leaks. Do not use your hand.

IF ANY fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type injury or gangrene may result.

## MAINTENANCE WITHOUT ACCIDENT

### KEEP SHOP AND STORAGE AREA CLEAN



Maintenance area should be adequately vented.

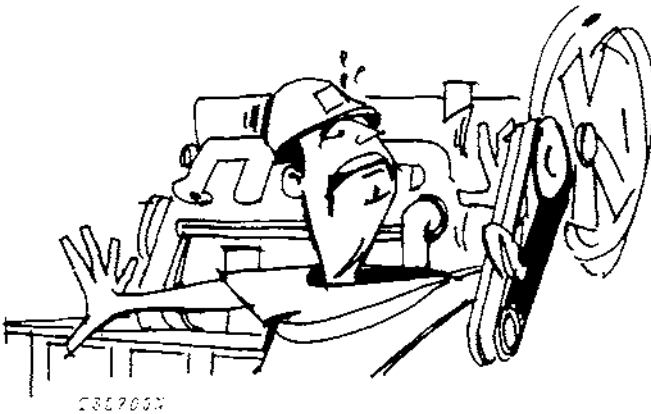
Keep maintenance area clean and dry.

Store flammable materials in a cool and well-vented area out of reach of unauthorized personnel.

### FOLLOW SAFE WORKING CONDITIONS

Perform work on equipment only if authorized to do so.

Follow recommended procedures.



Do not service equipment while it is being operated or engine is running.

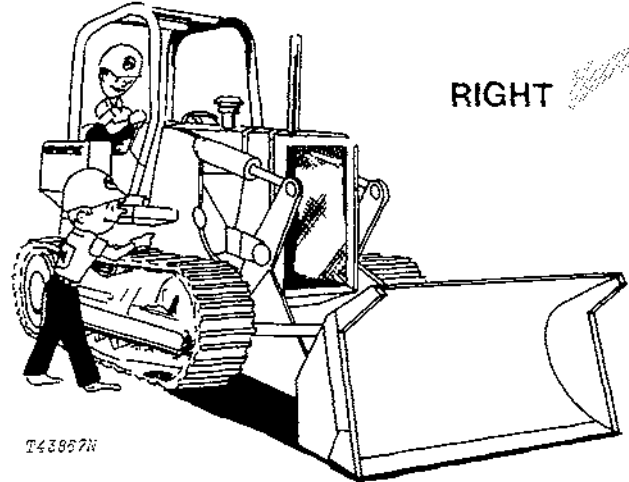
Keep hands away from moving parts.

Do not use open flame around machine.

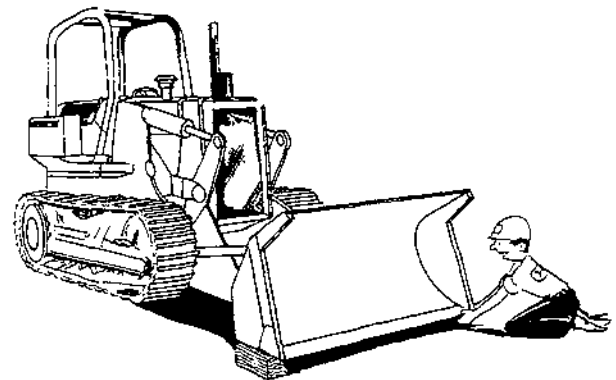
If machine is on an incline, block it securely.

Use hoisting equipment for lifting heavy parts.

Litho in U.S.A.



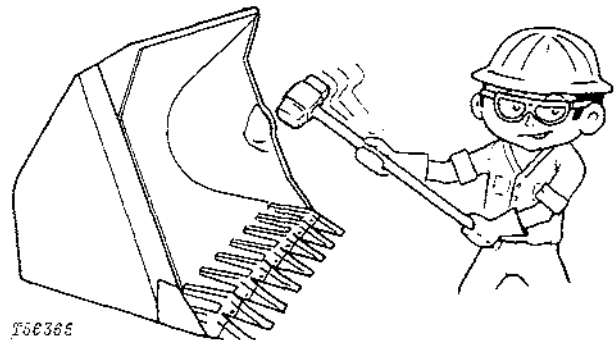
Always use two service technicians - one, the operator at the controls, the other checking within sight of the operator.



Support all raised equipment.

Do not work under raised bucket.

Always lower bucket before working on it.

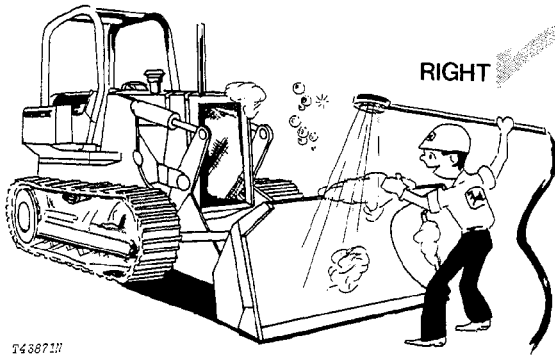


Wear safety glasses when drilling, grinding or hammering metal.

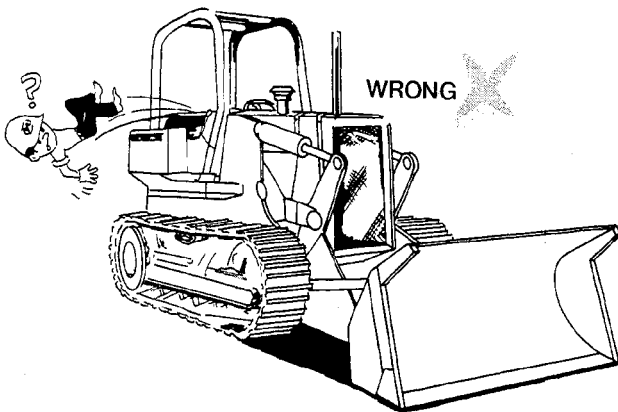


## MAINTENANCE WITHOUT ACCIDENT

### OBSERVE SERVICE PRECAUTIONS



Keep all equipment free of dirt and oil.



Remove oil, grease, mud, ice, or snow from floor of operator's compartment or steps.

Do not remove radiator filler cap unless engine is cool. Then loosen cap slowly to the stop. Release pressure before you remove cap.

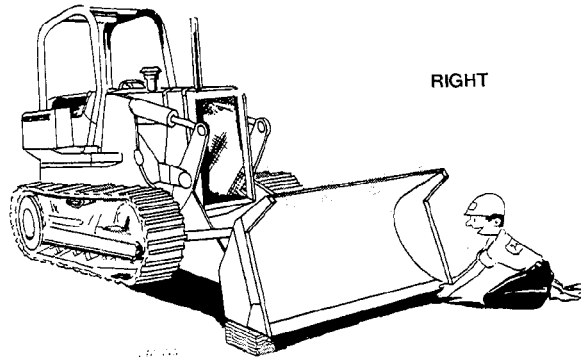
Check exhaust system periodically for excessive leakage.

Relieve hydraulic pressure before working on hydraulic system.

Use the correct test group when checking hydraulic pressure.

Discharge accumulators completely before recharging or servicing.

### OBSERVE REPAIR PRECAUTIONS



Securely block bucket before changing cutting edges. Wear gloves when working with sharp edges.

Relieve hydraulic pressure before working on hydraulic system.

Turn off battery disconnect switch before repairing the electrical system or performing a major overhaul.

Install lift arm locking pin before working in engine area.

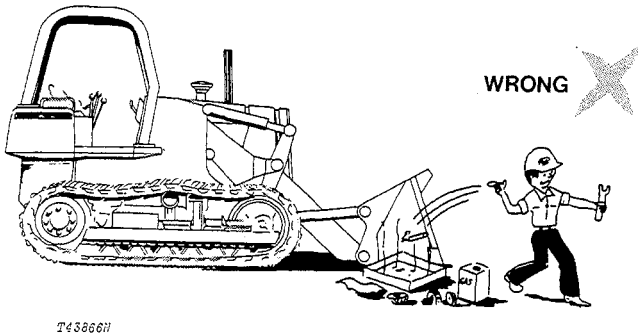
### CHECK SAFETY EQUIPMENT ON MACHINE

Check that all protective devices (guards, canopies, shields, ROPS, seat belts, etc.) are installed and secured on machine.

Inspect machine carefully for leakage from lines, hoses, and fittings.

## MAINTENANCE WITHOUT ACCIDENT

### AVOID EXPLOSIONS OR FIRE



Do not smoke while refueling.

Do not smoke while handling highly flammable materials.

Shut off engine when refueling.

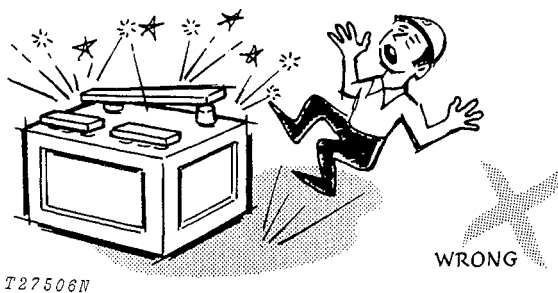
Use care in refueling if engine is hot.

Use good commercial, nonflammable solvents for cleaning parts.

Although it is impractical to try to cover every possible maintenance situation, the safety precautions recommended here should serve to develop and promote safe maintenance procedures.

The information contained in this manual is not intended to replace safety codes, insurance requirements, federal, state, and local laws, rules and regulations. In particular, your service area or jobsite activities may be subject to state safety rules and/or federal regulation under the Occupational Safety and Health Act (OSHA). Familiarize yourself with all regulations applicable to your situation in order to avoid possible safety violations.

### OBSERVE BATTERY PRECAUTIONS



Do not place metal objects across posts to check charge.

Do not smoke near battery.

Do not allow sparks or open flame near battery.

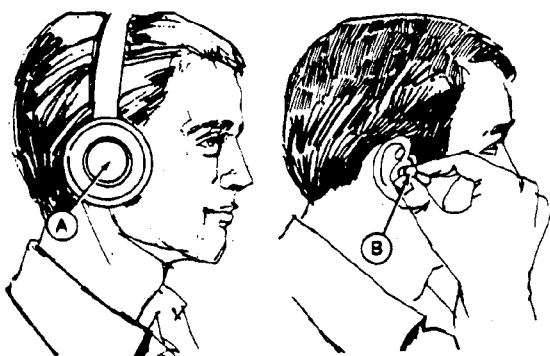
Provide adequate ventilation when charging batteries.

### TEST COOLANT HEATER IN LIQUID ONLY

Use a heavy-duty grounded cord to connect coolant heater to electrical power.

Do not plug into electrical power unless heating element is immersed in coolant. Sheath could burst and result in personal injury.

### PROTECT AGAINST NOISE



x7662

Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs (A) or earplugs (B) to protect against objectionable or uncomfortable loud noise.

### UNDERSTAND CORRECT SERVICE

Be sure you understand a service procedure before you work on the machine.

Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

### PREPARE MACHINE FOR REPAIR

Lower all equipment to the ground.

Put forward and reverse speed control lever in neutral position. Move neutral lock lever to locked position.

Stop the engine.

Operate all hydraulic control levers to release hydraulic pressure in the system.

Disconnect negative (-) battery cable.

### KEEP ROPS INSTALLED PROPERLY

If ROLL-GARD® protective frame or ROLL-OVER protective equipment is loosened or removed for any reason, make certain all parts are reinstalled correctly. Tighten mounting bolts to proper torque. The protection offered by ROPS will be impaired if the ROPS is subject to structural damage, has been involved in an overturn incident or is in anyway altered. Damaged ROPS should be replaced, not reused.

### START ENGINE FROM OPERATOR'S SEAT ONLY

Avoid possible injury or death from machinery runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear and will move if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral, and park brake applied.

## Group III General Specifications

(Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with ICED and SAE Standards. Except where otherwise noted, these specifications are based on a unit equipped with 2.25 cu. yd. [1.72 m<sup>3</sup>] bucket with teeth, roll-over protective canopy, four counterweights, fuel tank, 175 lb. [79 kg] operator and standard equipment.)

Power (@ 2100 rpm):	SAE	DIN
Gross .....	142 hp (106 kW)	
Net .....	30 hp (97 kW)	132 PS

Net engine flywheel power is for an engine equipped with fan, air cleaner, water pump, lubricating oil pump, fuel pump, alternator, and muffler. The gross engine power is without fan. Flywheel power ratings are under SAE standard conditions of 500-ft. (152.4 m) altitude and 85°F (29°C) temperature, and DIN 6270 conditions (non-corrected). No derating is required up to 10,000 feet (3000 m) altitude.

**Engine:** John Deere 6-cylinder turbocharged diesel, valve-in-head, 4-stroke cycle.

Bore and stroke . . . 4.19 × 5 in. (106.4 × 127 mm)  
Piston displacement . . . . . 414 cu. in. (6.785 L)  
Compression ratio . . . . . 16.2 to 1  
Maximum torque @ 1300 rpm . . 400 lb-ft (542 N·m)  
(55.3 kg-m)

NACC or AMA (U.S. Tax) horsepower . . . . . 42

Lubrication . . . . . Pressure system with full flow filters

Main bearings . . . . . 7

Cooling . . . . . Pressurized with thermostat and controlled bypass

Fan . . . . . Blower

Dual-stage aspirated air cleaner  
with restriction indicator . . . . . Dry

Electrical system . . . . . 24 volt with alternator

Batteries (two 12-volt) . . . . . Reserve capacity:  
180 minutes each

### Transmission:

Cold weather starting . . . . . Disconnect clutch completely disengages splitter drive, hydrostatic drive and all hydraulics.

Splitter drive . . . . . Pressure-lubricated helical gears drive both hydrostatic transmissions, main hydraulic pump, winch drive shaft, and auxiliary pump drive.

Drive . . . . . Dual-Path, fully automatic, infinitely variable hydrostatic transmissions.

Speeds . . . . . Infinite from 0 to 6.7 mph (0 to 10.8 km/h) forward or reverse.

Control . . . . . Single-lever, variable speed, forward and reverse.

### Steering:

Fully modulated, infinitely variable pedal steering for live power turns and counterrotation. No need for steering clutches or steering brakes.

### Brakes:

Service . . . . . Hydrostatic

Parking . . . . . Wet-disk brakes are automatically applied when engine is stopped, or manually applied with center foot pedal during normal operation.

### Hydraulic System: Open-center

Control . . . . . Single-lever bucket control with automatic bucket positioner and float position. Three-function valve.

Pump . . . . . Vane, 55 gpm (3.4 L/s) @ rated engine speed

Pressure . . . . . 2500 psi (17 237 kPa) (175.7 kg/cm<sup>2</sup>)

Oil lines . . . . . Seamless steel tubing; double-wire-braid hose

Filter . . . . . 10 micron filter in return line with bypass

### Hydraulic Cylinders: Bore Stroke

Boom (2) . . . . . 5.50 in. (140 mm) 32 in. (813 mm)

Bucket (2) . . . . . 4.50 in. (114 mm) 21.52 in. (547 mm)

Cylinder rods . . . . . Ground, heat-treated, chrome-plated, polished

Boom cylinder rods . . . . . 3.75 in. (95 mm) dia.

Bucket cylinder rods . . . . . 2.25 in. (57 mm) dia.

**Tracks** (6-roller track frame with front and rear track guides and sprocket guard):

Two bar grouser width . . . . . 17 in. (432 mm)

Track shoes, each side . . . . . 36

Ground contact area . . . . . 3173 sq. in. (20 472 cm<sup>2</sup>)

Ground pressure . . . . . 11.0 psi (75.8 kPa) (0.773 kg/cm<sup>2</sup>)

Length of track on ground . . . . . 93.5 in. (2.37 m)

Track gauge . . . . . 66 in. (1.68 m)

Carrier roller . . . . . 1 each side

Adjustment . . . . . Hydraulic

Minimum ground clearance . . . . . 15.3 in. (389 mm)