



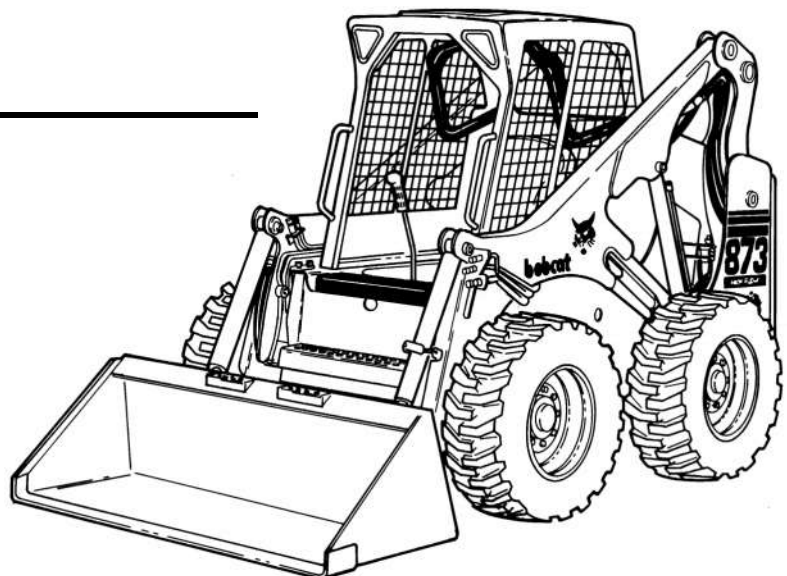
Bobcat®

Service Manual

G Series

S/N 514140001 & Above
S/N 514240001 & Above
S/N 517911001 & Above

S/N 520111001 & Above
S/N 520211001 & Above



EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)

6900847 (2-06)

1 of 915

IR Ingersoll Rand
Compact Vehicle Technologies

Printed in U.S.A.

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MAINTENANCE SAFETY



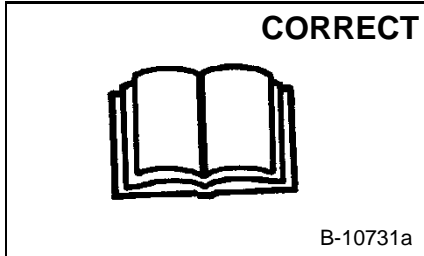
WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

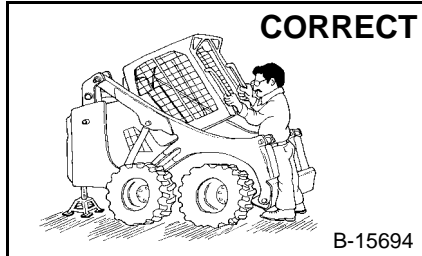


Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



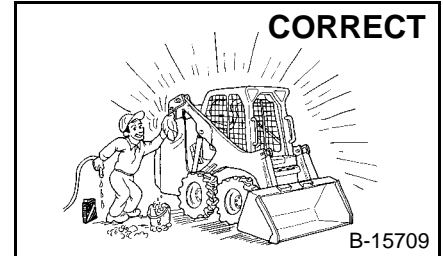
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⚠ Never service the Bobcat Skid-Steer Loader without instructions.



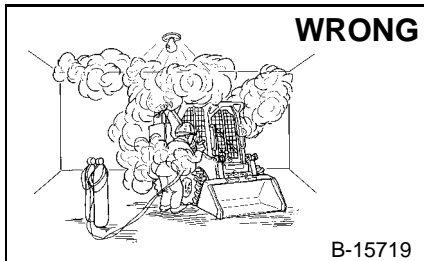
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⚠ Use the correct procedure to lift or lower operator cab.



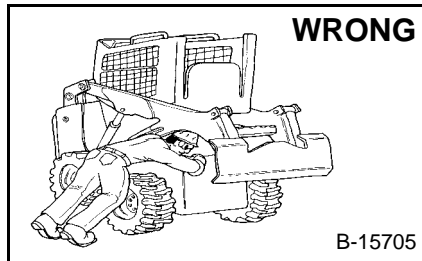
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⚠ Cleaning and maintenance are required daily.



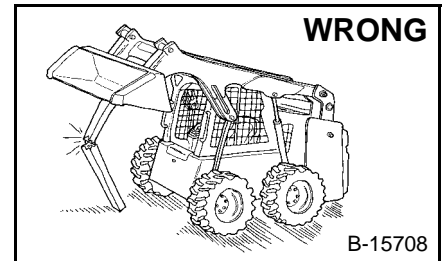
B-15719

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
- ⚠ Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.



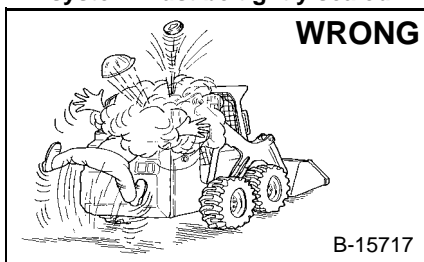
B-15705

⚠ Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace if damaged.



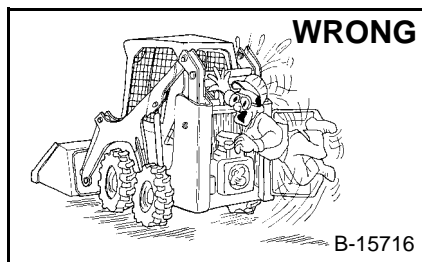
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- ⚠ Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



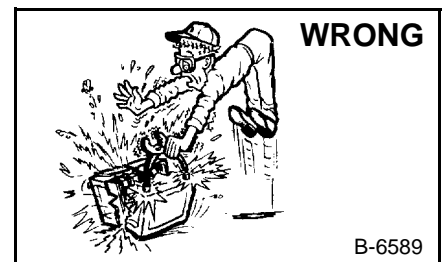
B-15717

- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust loader with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking or when near open flame.



B-15716

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- ⚠ Keep rear door closed except for service. Close and latch door before operating the loader.



B-6589

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.



Bobcat®

ALPHABETICAL INDEX

ADVANCED CONTROL SYSTEM (ACS)	60-01	ELECTRICAL/HYDRAULIC CONTROLS	
ADVANCED HAND CONTROL (AHC) SYSTEM....	60-01	REFERENCE	60-01
ADVANCED HAND CONTROL (AHC) SYSTEM (W/PUSH BUTTON FLOAT)	60-01	ENGINE	70-01
AIR CLEANER	70-01	ENGINE COMPONENTS AND TESTING	70-01
AIR CLEANER SERVICE	10-01	ENGINE COOLING SYSTEM	10-01
AIR CONDITIONING SERVICE	80-01	ENGINE LUBRICATION SYSTEM	10-01
AIR CONDITIONING SYSTEM FLOW	80-01	ENGINE SPECIFICATIONS	SPEC-01
ALTERNATOR (55 AMP)	60-01	ENGINE SPEED CONTROL	70-01
ALTERNATOR (90 AMP)	60-01	EVAPORATOR	80-01
AUXILIARY PRESSURE RELEASE (ACCUMULATOR)	20-01	EVAPORATOR/HEATER UNIT.....	80-01
		EXPANSION VALVE	80-01
BASIC TROUBLESHOOTING	80-01	FAN GEARBOX	10-01
BATTERY	60-01	FINAL DRIVE TRANSMISSION (CHAINCASE	10-01
BICS™ SYSTEM	60-01	FLYWHEEL AND HOUSING	70-01
BOB-TACH.....	10-01, 50-01	FUEL SYSTEM.....	10-01
BOBCAT CONTROLLER	60-01	FUEL TANK	50-01
BLOWER FAN	80-01		
BRAKE	40-01	GENERAL AIR CONDITIONING SERVICE	
BRAKE (TWO-SPEED).....	40-01	GUIDELINES.....	80-01
BUCKET POSITION VALVE (873 - S/N 514147758 & BELOW)	20-01	HEATER COIL	80-01
BUCKET POSITION VALVE (873 - S/N 514147759 & ABOVE & 883)	20-01	HEATER VALVE	80-01
		HYDRAULIC CONNECTION SPECS.	SPEC-01
CHAINCASE	40-01	HYDRAULIC CONTROL VALVE (FOOT CONTROL).....	20-01
CHARGE PRESSURE	30-30	HYDRAULIC CONTROL VALVE (ADVANCED CONTROL SYSTEM) (ACS) (AHC) ..	20-01
COMPONENTS	80-01	HYDRAULIC FLUID RESERVOIR	20-01
COMPRESSOR	80-01	HYDRAULIC PUMP (ALUMINUM).....	20-01
CONDENSER	80-01	HYDRAULIC PUMP (ALUMINUM HIGH FLOW).....	20-01
CONTROL HANDLE	50-01	HYDRAULIC PUMP (CAST IRON)	20-01
CONTROL HANDLE (ADVANCED CONTROL SYSTEM (ACS) ADVANCED CONTROL HANDLE	50-01	HYDRAULIC PUMP (CAST IRON HIGH FLOW)	20-01
CONTROL HANDLE (ADVANCED CONTROL SYSTEM (ACS) SELECTABLE HAND/FOOT CONTROL.....	50-01	HYDRAULIC SYSTEM INFORMATION	20-01
CONTROL HANDLE (ADVANCED HAND CONTROL (AHC)	50-01	HYDRAULIC/HYDROSTATIC FILTER	20-01
CONTROL HANDLE (ADVANCED HAND CONTROL (AHC) (W/PUSH BUTTON FLOAT)	50-01	HYDRAULIC/HYDROSTATIC FLUID SPECIFICATIONS	SPEC-01
CONTROL PANEL	50-01	HYDRAULIC/HYDROSTATIC SYSTEM.....	10-01
CONTROL PEDALS	50-01	HYDROSTATIC MOTOR	30-01
CONTROL PEDALS (ACS)	50-01	HYDROSTATIC MOTOR (TWO SPEED)	30-01
COOLING FAN	70-01	HYDROSTATIC MOTOR CARRIER.....	30-01
CONVERSIONS	SPEC-01	HYDROSTATIC PUMP	30-01
CYLINDER (LIFT)	20-01	HYDROSTATIC SYSTEM INFORMATION.....	30-01
CYLINDER (POWER BOB-TACH).....	20-01		
CYLINDER (TILT)	20-01	INSTRUMENT PANEL.....	60-01
DIAGNOSTICS	60-01		
DRIVE COMPONENTS	40-01		
DRIVE BELT	30-01		

LIFT ARM BY-PASS CONTROL VALVE	20-01
LIFT ARM SUPPORT DEVICE	10-01
LIFT ARMS	50-01
LIFTING AND BLOCKING THE LOADER	10-01
LIGHTS	60-01
LOADER SPECIFICATIONS (873)	SPEC-01
LOADER SPECIFICATIONS (883)	SPEC-01
LOADER TORQUE	SPEC-01
LUBRICATION OF THE BOBCAT LOADER	10-01
MAIN RELIEF VALVE (AHC)	20-01
MAIN RELIEF VALVE (FOOT CONTROL)	20-01
MUFFLER	70-01
OIL COOLER	30-01
OIL COOLER (SEAL TO CONNECT) (STC)	30-01
OPERATOR CAB	10-01, 50-01
OPERATOR SEAT	50-01
OPERATOR SEAT (SUSPENSION)	50-01
POWER BOB-TACH	10-01
POWER BOB-TACH (883)	50-01
POWER BOB-TACH BLOCK (6674305 ALUMINUM)	20-01
POWER BOB-TACH BLOCK (6676547 ALUMINUM)	20-01
POWER BOB-TACH BLOCK (6677646 CAST IRON)	20-01
POWER BOB-TACH BLOCK (6678206 CAST IRON)	20-01
POWER BOB-TACH BLOCK (6678554) CAST IRON)	20-01
PRESSURE RELIEF VALVE	80-01
PRESSURE SWITCH	80-01

RADIATOR	70-01
REAR AUXILIARY DIVERTER VALVE (SINGLE SHUTTLE)	20-01
REAR DOOR	50-01
REAR GRILL	50-01
RECEIVER/DRIER	80-01
RECONDITIONING THE ENGINE	70-01
REGULAR MAINTENANCE	80-01
REMOTE START	10-01
RPM SENSOR	70-01
SAFETY	80-01
SEAT BAR	50-01
SEAT BAR SENSOR	60-01
SELECT VALVE	20-01
SERVICE SCHEDULE	10-01
STARTER	60-01
SYSTEM CHARGING AND RECLAMATION	80-01
SYSTEM TROUBLESHOOTING CHART	80-01
TEMPERATURE/PRESSURE	80-01
THERMOSTAT	80-01
TIRE MAINTENANCE	10-01
TORQUE SPECIFICATIONS FOR BOLTS	SPEC-01
TOWING THE LOADER	10-01
TRACTION LOCK	60-01
TRANSPORTING THE BOBCAT LOADER	10-01
TROUBLESHOOTING	70-01

CONTENTS

FORWORD	II
SAFETY INSTRUCTIONS	V
SERIAL NUMBER LOCATION	IX
DELIVERY REPORT	X
BOBCAT LOADER IDENTIFICATION	XI
SAFETY & MAINTENANCE	10-01
HYDRAULIC SYSTEM	20-01
HYDROSTATIC SYSTEM	30-01
DRIVE SYSTEM	40-01
MAIN FRAME	50-01
ELECTRICAL SYSTEM & ANALYSIS	60-01
ENGINE SERVICE	70-01
HEATING, VENTILATION, AIR CONDITIONING	80-01
SPECIFICATIONS	SPEC-01

**SAFETY &
MAINTENANCE**

**HYDRAULIC
SYSTEM**

**HYDROSTATIC
SYSTEM**

**DRIVE
SYSTEM**

MAIN FRAME

**ELECTRICAL
SYSTEM &
ANALYSIS**

**ENGINE
SERVICE**

HVAC

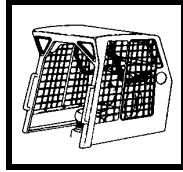
SPECIFICATIONS

FORWARD

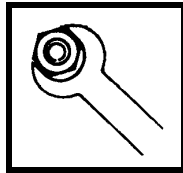
This manual is for the Bobcat loader mechanic. It provides necessary servicing and adjustment procedures for the Bobcat loader and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, Starting procedure, daily checks, etc.

A general inspection of the following items must be made after the loader has had service or repair:

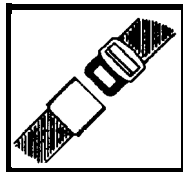
1. Check lift arm support device, replace if damaged. (Stored Position)



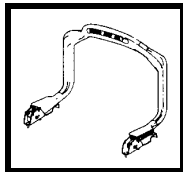
2. Check that ROPS mounting hardware is tightened and is Bobcat approved.



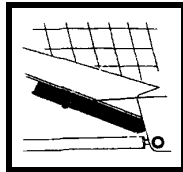
3. The seat belt must be correctly installed, functional and in good condition.



4. The seat bar must be correctly adjusted, clean and lubricated.



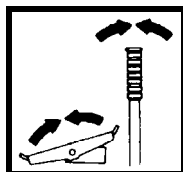
5. Check lift arm support device, replace if damaged.



6. Machine signs must be legible and in the correct location.



7. Steering levers and foot pedals must return to neutral.



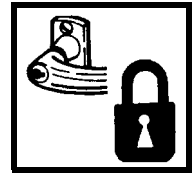
8. Check for correct function of the work lights



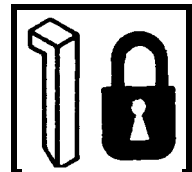
9. The parking brake must function correctly.



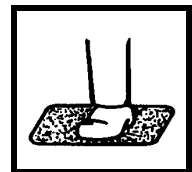
10. Enclosure door latches must open and close freely.



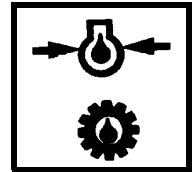
11. Bob-Tach wedges and linkages must function correctly and be in good condition.



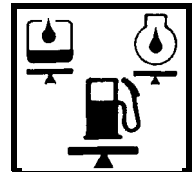
12. Safety treads must be in good condition.



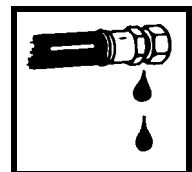
13. Check for correct function of indicator lamps (Optional on some models).



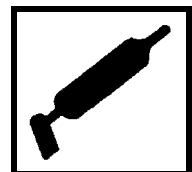
14. Check hydraulic fluid level, engine oil level and fuel supply.



15. Inspect for fuel, oil or hydraulic fluid leaks.



16. Lubricate the loader.



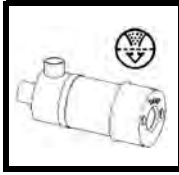
17. Check the condition of the battery and cables.



22. Operate the loader and check all functions.



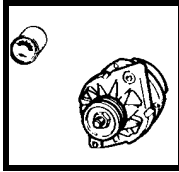
18. Inspect the air cleaner for damage or leaks. Check the condition of the element.



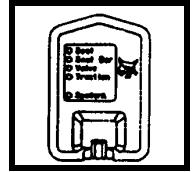
23. Check for any field modification not completed.



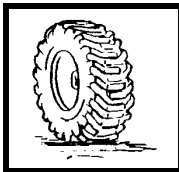
19. Check the electrical charging system.



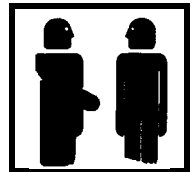
24. Check for correct function of the Bobcat Interlock Control System (BICST™) before the machine is returned to the customer.



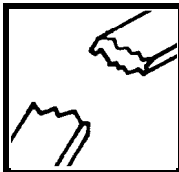
20. Check tires for wear and pressure.



Recommend to the owner that all necessary corrections be made before the machine is returned to service.



21. Inspect for loose or broken parts or connections.



**CALIFORNIA
PROPOSITION 65 WARNING**
Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



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SAFETY INSTRUCTIONS



Safety Alert Symbol

This symbol with a warning statement means:
“Warning, be alert! Your safety is involved!”
Carefully read the message that follows.



WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



WARNING

Warnings on the machine and in the manuals are for your safety. Failure to obey warnings can cause injury or death.

W-2044-1285

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

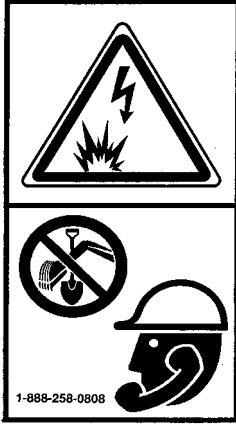
The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The AEM Safety Manual delivered with the machine gives general safety information.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The Skid-Steer Loader Operator Training Course is available through your local dealer or at www.training.bobcat.com or www.bobcat.com. This course is intended to provide rules and practices of correct operation of the Skid-Steer Loader. The course is available in English and Spanish versions.
- Service Safety Training Courses are available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com. They provide information for safe and correct service procedures.
- The Skid-Steer Loader Safety Video is available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com.

SI SSL-0206 SM

SAFETY INSTRUCTIONS (CONT'D)

The dealer and owner/operator review the recommended uses of the product when delivered. If the owner/operator will be using the machine for a different application(s) he or she must ask the dealer for recommendations on the new use.



Call Before You Dig

1-888-258-0808

When you call, you will be directed to a location in your state/city for information about buried lines (telephone, cable TV, water, sewer, gas, etc.)

SAFETY INSTRUCTIONS (CONT'D)

Fire Prevention

The machine and attachments have components that are at high temperature under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

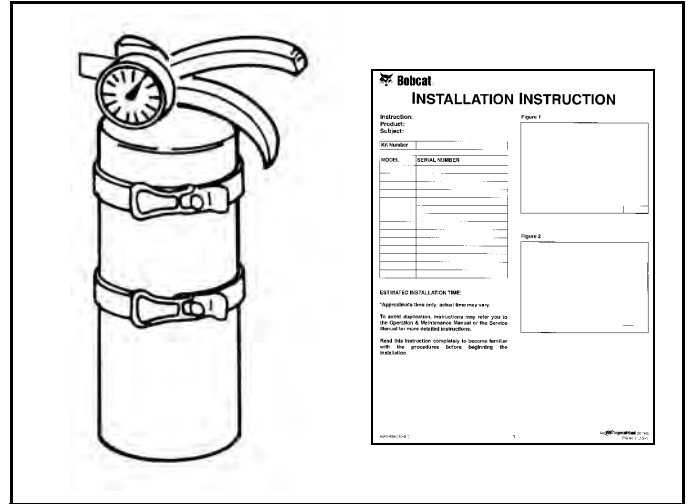
Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it will increase fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential hazard.

The spark arrestor muffler is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

- Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.
- The operator cab, engine compartment, and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazard and overheating.
- Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part.
- Check fuel and hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Tighten or replace any parts that show leakage. Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.
- Do not use ether or starting fluids on any engine which has glow plugs. These starting aids can cause explosion and injure you or bystanders.
- Always clean the machine, disconnect the battery, and disconnect the wiring from the controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding. Have good ventilation when grinding or welding painted parts. Wear a dust mask when grinding painted parts. Toxic dust or gas can be produced.
- Stop the engine and let it cool before adding fuel. **NO SMOKING!**

- Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.
- Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).

Figure 1



- Know where fire extinguishers and first aid kits are located and how to use them. Fire extinguishers are available from your Bobcat dealer [Figure 1].



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Dear

**Thanks very much for your visiting and
patience.**

Want to get more information,

Please click here, Go back to the page.

**After your payment, you will have instant access to
your download.**

The Download Link will also be sent to your e-mail.

You will get the complete manual

Have any questions

please write to me

admin@servicemanualperfect.com