

# X 337 X 341

## Excavator

# Service Manual

337 (S/N 515411001 & Above)  
341 (S/N 230611001 & Above)



**MELROE**  
**INGERSOLL-RAND**

6900380(10-97)

1 of 490

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# MAINTENANCE SAFETY



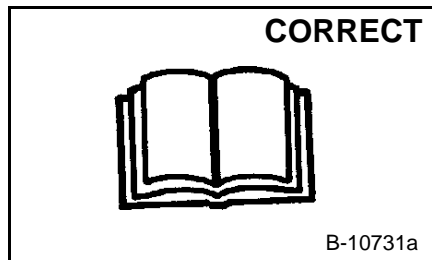
## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

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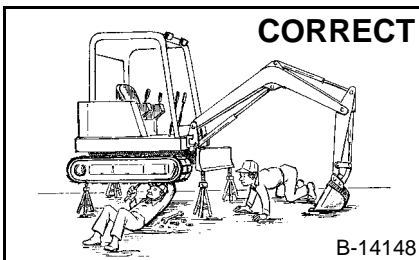


**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



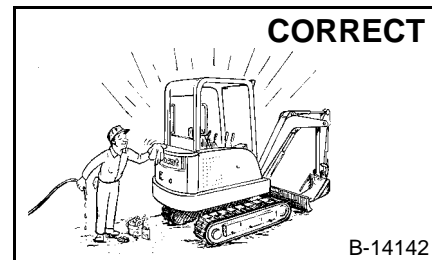
B-10731a

- ⚠ Never service the Bobcat Hydraulic Excavator without instructions.



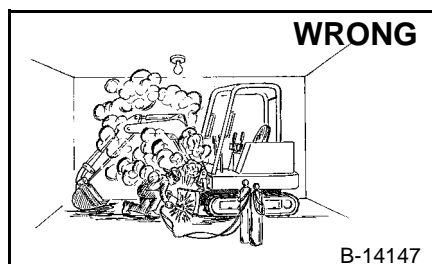
B-14148

- ⚠ Use the correct procedure to lift and support the excavator.
- ⚠ Always lift the blade fully before installing jackstands.



B-14142

- ⚠ Cleaning and maintenance are required daily.



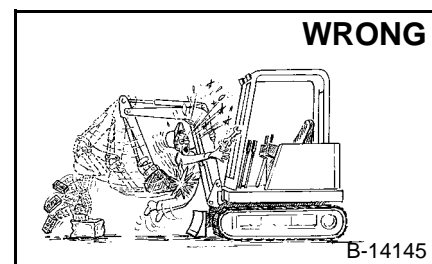
B-14147

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.



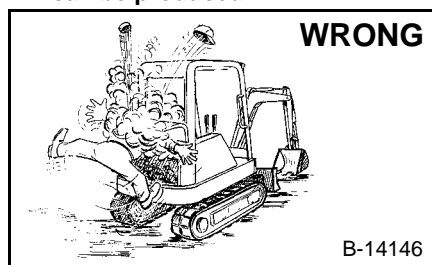
B-14141

- ⚠ Vent exhaust to outside when engine must be run for service.
- ⚠ Exhaust system must be tightly sealed. Exhaust Fumes can kill without warning.



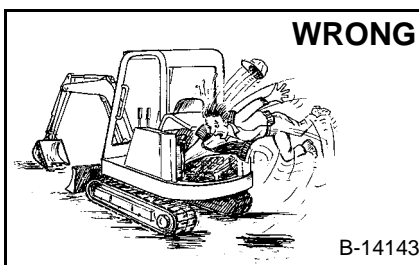
B-14145

- ⚠ Always lower the bucket and blade to the ground before doing any maintenance.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



B-14146

- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking or when near open flame.



B-14143

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- ⚠ Keep rear door closed except for service. Close and latch door before operating the excavator.



B-6589

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.



**Bobcat®**

# ALPHABETICAL INDEX

AIR CLEANER .....	1-1, 7-1	GAUGES .....	6-1
ALTERNATOR .....	6-1	GLOW PLUGS .....	7-1
ALTERNATOR BELT .....	1-1	HEATER AIR FILTER .....	1-1
ARM .....	4-1	HORN .....	6-1
ARM CYLINDER .....	2-1	HYDRAULIC CONNECTION SPECIFICATION .....	8-1
AUXILIARY HYDRAULIC VALVE .....	2-1	HYDRAULIC CONTROL VALVE .....	2-1
AUXILIARY SELECTOR VALVE .....	2-1	HYDRAULIC CYLINDER .....	2-1
BATTERY .....	6-1	HYDRAULIC EXCAVATOR SPECIFICATIONS .....	8-1
BATTERY BOX .....	4-1	HYDRAULIC PUMPS .....	2-1
BLADE .....	5-1	HYDRAULIC GEAR PUMP .....	2-1
BLADE CYLINDER .....	2-1	HYDRAULIC PISTON PUMP .....	2-1
BOOM .....	4-1	HYDRAULIC RESERVOIR .....	2-1
BOOM CYLINDER .....	2-1	HYDRAULIC SERVICE INFORMATION .....	2-1
BOOM SWING BRACKET .....	4-1	HYDRAULIC SYSTEM .....	1-1
BOOM SWING CYLINDER .....	2-1	IDLER GEAR AND CAMSHAFT .....	7-1
BOOM SWING LOCK VALVE .....	2-1	JOYSTICK .....	3-1
BUCKET .....	4-1	JOYSTICK CONTROL CHANGE .....	2-1
BUCKET CYLINDER .....	2-1	LEFT CONSOLE .....	3-1
BUZZER .....	6-1	LEFT CONSOLE COVER .....	3-1
CAB .....	4-1	LEFT CORNER POST .....	4-1
CAB/CANOPY REAR COVER .....	4-1	LEFT COUNTERWEIGHT .....	4-1
CAB ELECTRICAL .....	6-1	LEFT SIDE COVER .....	4-1
CENTER SWIVEL JOINT .....	4-1	LIFTING AND BLOCKING THE EXCAVATOR .....	1-1
CONTROL PATTERN SELECTOR VALVE .....	2-1	LIFTING CLAMP CYLINDER .....	2-1
COOLING SYSTEM .....	1-1	LUBRICATION OF THE HYDRAULIC EXCAVATOR .....	1-1
CRANKSHAFT AND BEARINGS .....	7-1	MAIN RELIEF VALVES .....	2-1
CRANKSHAFT GEAR .....	7-1	MUFFLER .....	7-1
CYLINDER BORE .....	7-1	OIL COOLER .....	2-1
CYLINDER HEAD .....	7-1	OIL PUMP .....	7-1
DECIMAL & MILLIMETER EQUIVALENTS .....	8-1	PISTON AND CONNECTING ROD .....	7-1
DIODES .....	6-1	PORT RELIEF VALVES .....	2-1
DUAL SEQUENCE VALVE .....	2-1	PRESSURE REDUCING VALVE .....	2-1
ELECTRICAL SYSTEM .....	6-1	PRESSURE REDUCING VALVE (With Accumulator) .....	2-1
ENGINE .....	7-1	RADIATOR .....	7-1
ENGINE COMPRESSION .....	7-1	REAR FLOOR PLATE .....	4-1
ENGINE COVER .....	1-1, 4-1	RIGHT CONSOLE .....	3-1
ENGINE FLYWHEEL .....	7-1	RIGHT CONSOLE COVER .....	3-1
ENGINE LUBRICATION SYSTEM .....	1-1	RIGHT CORNER POST .....	4-1
ENGINE SPECIFICATIONS .....	8-1	RIGHT COUNTERWEIGHT .....	4-1
FAN GUARD .....	7-1	RIGHT SIDE COVER .....	4-1
FLOORMAT AND FLOOR PLATE .....	4-1	ROCKER ARM AND SHAFT .....	7-1
FRONT ENGINE COVER .....	4-1	ROPS CANOPY .....	4-1
FUEL CAMSHAFT .....	7-1		
FUEL, COOLANT AND LUBRICANTS .....	8-1		
FUEL INJECTOR NOZZLES .....	7-1		
FUEL INJECTION PUMP .....	7-1		
FUEL LEVEL SENDER .....	6-1		
FUEL SHUT-OFF SOLENOID .....	7-1		
FUEL SYSTEM .....	1-1		
FUEL TANK .....	4-1		

## ALPHABETICAL INDEX (Cont'd)

SEAT AND SEAT MOUNT .....	4-1
SERVICE SCHEDULE .....	1-1
SPARK ARRESTOR MUFFLER .....	1-1
STARTER .....	6-1
STEERING LEVERS AND PEDALS .....	3-1
SWING BRACKET BUSHING .....	4-1
SWING MOTOR .....	4-1
SWING MOTOR DRIVE CARRIER .....	4-1
TIMER .....	6-1
TIMING GEARCASE COVER .....	7-1
TIMING GEARS .....	7-1
TRACK .....	5-1
TRACK DAMAGE IDENTIFICATION .....	5-1
TRACK FRAME .....	5-1
TRACK IDLER .....	5-1
TRACK ROLLER .....	5-1
TRANSPORTING THE HYDRAULIC EXCAVATOR .	1-1
TRAVEL MOTOR .....	1-1, 5-1
TROUBLESHOOTING .....	2-1, 6-1, 7-1
TWO SPEED SWITCH .....	6-1
UPPERSTRUCTURE AND SWING CIRCLE GEAR .	4-1
U.S. TO METRIC CONVERSION .....	8-1
VALVE CLEARANCE .....	7-1
VALVE, VALVE SEAT AND GUIDE .....	7-1
WATER PUMP .....	7-1
X-Change™ .....	4-1

# CONTENTS

SAFETY INSTRUCTIONS .....	vii
SERIAL NUMBER LOCATIONS .....	ix
DELIVERY REPORT .....	ix
HYDRAULIC EXCAVATOR IDENTIFICATION .....	x
PREVENTIVE MAINTENANCE .....	1-1
HYDRAULIC SYSTEM .....	2-1
DRIVE SYSTEM .....	3-1
UPPER WORKS & SWING SECTION .....	4-1
MAIN FRAME & TRACKS .....	5-1
ELECTRICAL SYSTEM .....	6-1
ENGINE SERVICE .....	7-1
TECHNICAL DATA .....	8-1

**PREVENTIVE  
MAINTENANCE**

**HYDRAULIC  
SYSTEM**

**DRIVE  
SECTION**

**UPPER WORKS  
& SWING  
SECTION**

**MAIN FRAME  
& TRACKS**

**ELECTRICAL  
SYSTEM**

**ENGINE  
SERVICE**

**TECHNICAL  
DATA**



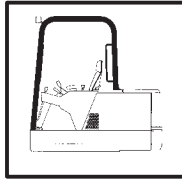


# FOREWORD

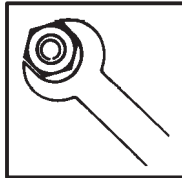
This manual is for the Bobcat hydraulic excavator mechanic. It provides necessary servicing and adjustment procedures for the hydraulic excavator and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, starting procedure, daily checks, etc.

A general inspection of the following items must be made after the hydraulic excavator has had service or repair:

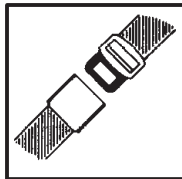
1. Check that the ROPS/TOPS/FOGS is in good condition and is not modified.



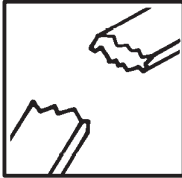
2. Check that ROPS/TOPS mounting hardware is tightened and is Melroe approved.



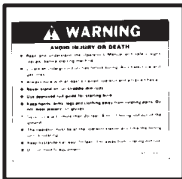
3. The seat belt must be correctly installed, functional and in good condition.



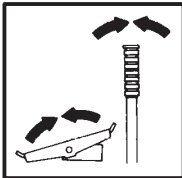
4. Inspect for loose or broken parts or connections.



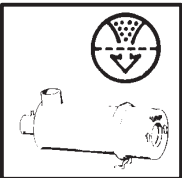
5. Machine signs must be legible and in the correct location.



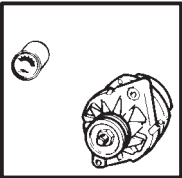
6. Steering levers, control levers and foot pedals must return to neutral. Check that foot pedals lock and control lever locks are in working condition.



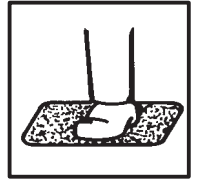
7. Inspect the air cleaner for damage or leaks. Check the condition of the element.



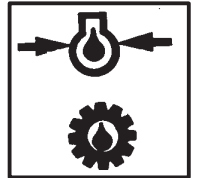
8. Check the electrical charging system.



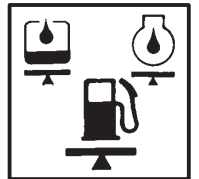
9. Safety treads must in good condition.



10. Check for correct function of indicator lamps (Optional on some models).



11. Check hydraulic fluid level, engine oil level and fuel supply.



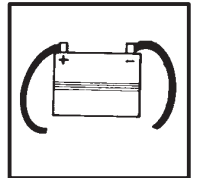
12. Inspect for fuel, oil or hydraulic fluid leaks.



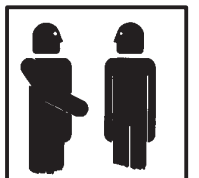
13. Lubricate the excavator.



14. Check the condition of the battery and cables.



Recommend to the owner that all necessary corrections be made before the machine is returned to service.





## SAFETY INSTRUCTIONS

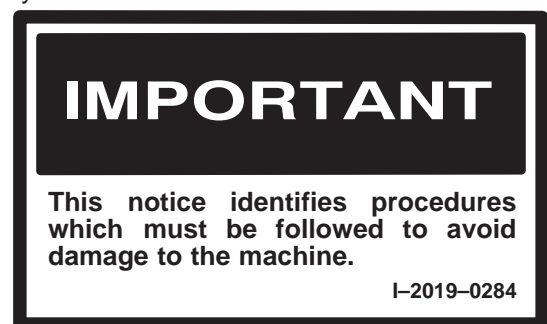
# **WARNING**

Instructions are necessary before operating or servicing machine. Read Operation & Maintenance Manual, Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Failure to follow instructions can cause injury or death.

W-2003-0797

The following publications provide information on the safe use and maintenance of the excavator and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the excavator gives operating information as well as routine maintenance and service procedures. It is a part of the excavator and must stay with the machine when it is sold. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat Excavator dealer.
- The excavator has machine signs (decals) which instruct on the safe operation and care. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat Excavator dealer.
- The Bobcat Hydraulic Excavator has a plastic Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The CIMA Safety Manual delivered with the excavator gives information for safe operating and standard signals.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The Bobcat Compact Excavator Operator Training Course is available through your local dealer. This course is intended to provide rules and practices of correct operation of the Hydraulic Excavator.
- The Bobcat Skid-Steer Loader Safety Video is available from your Bobcat Dealer.



**Safety Alert Symbol:** This Safety Symbol is used for important safety messages. When you see this symbol follow the safety message to avoid personal injury or death.

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patience.**

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